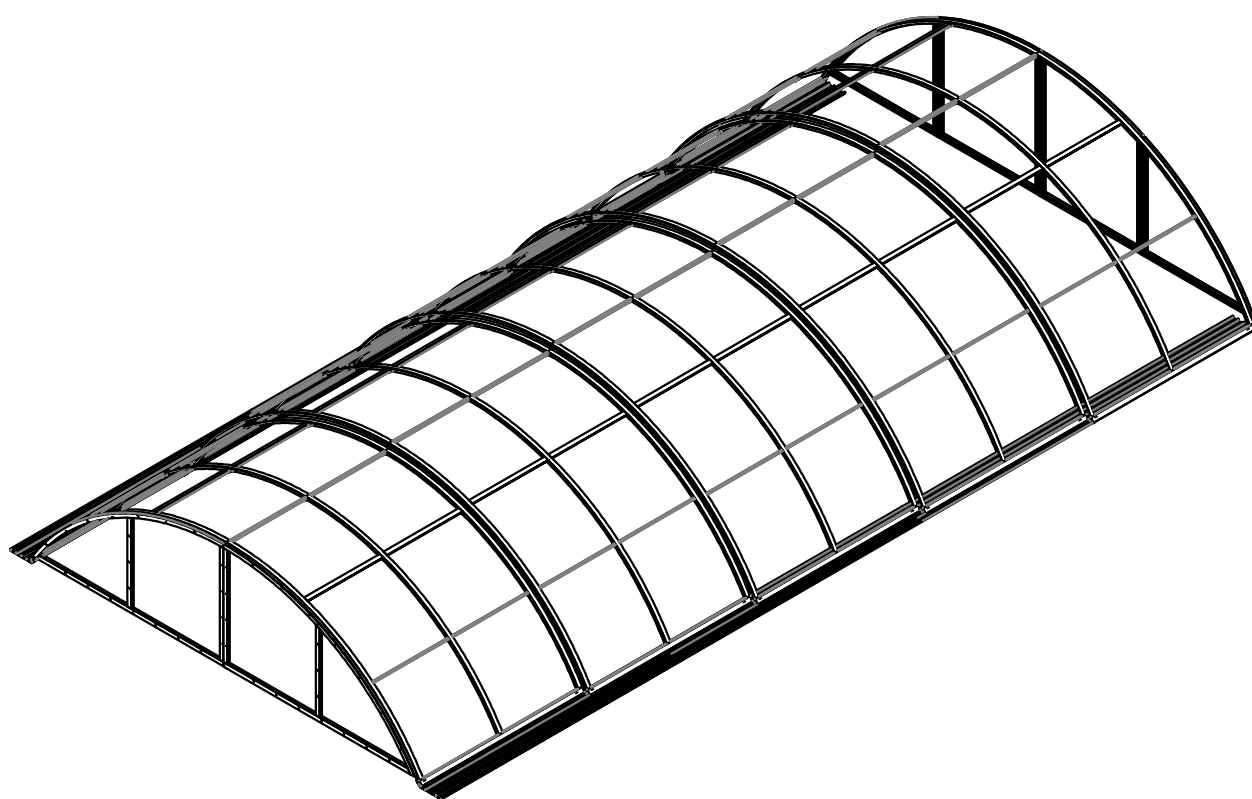


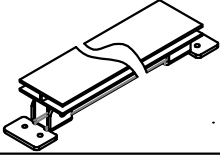
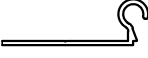
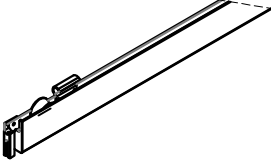
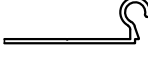
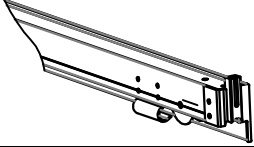
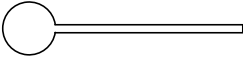
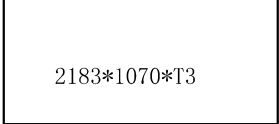
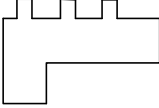



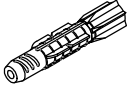
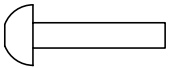

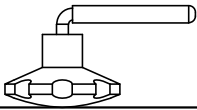

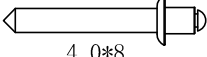


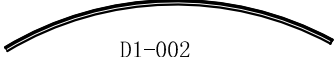
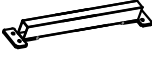


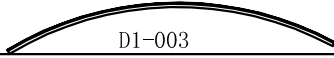
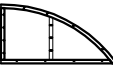
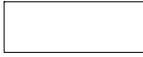



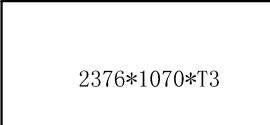
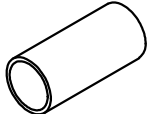
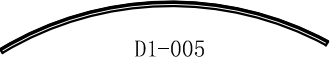
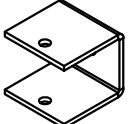
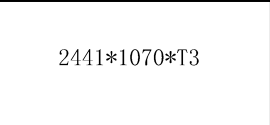

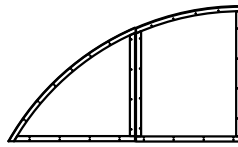
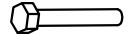
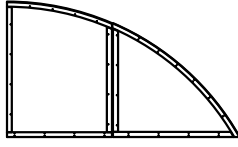
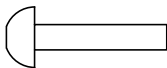
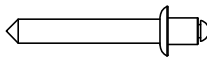

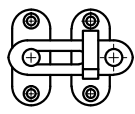

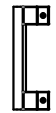





swimming pool cover
Assembly manual (ModelD)

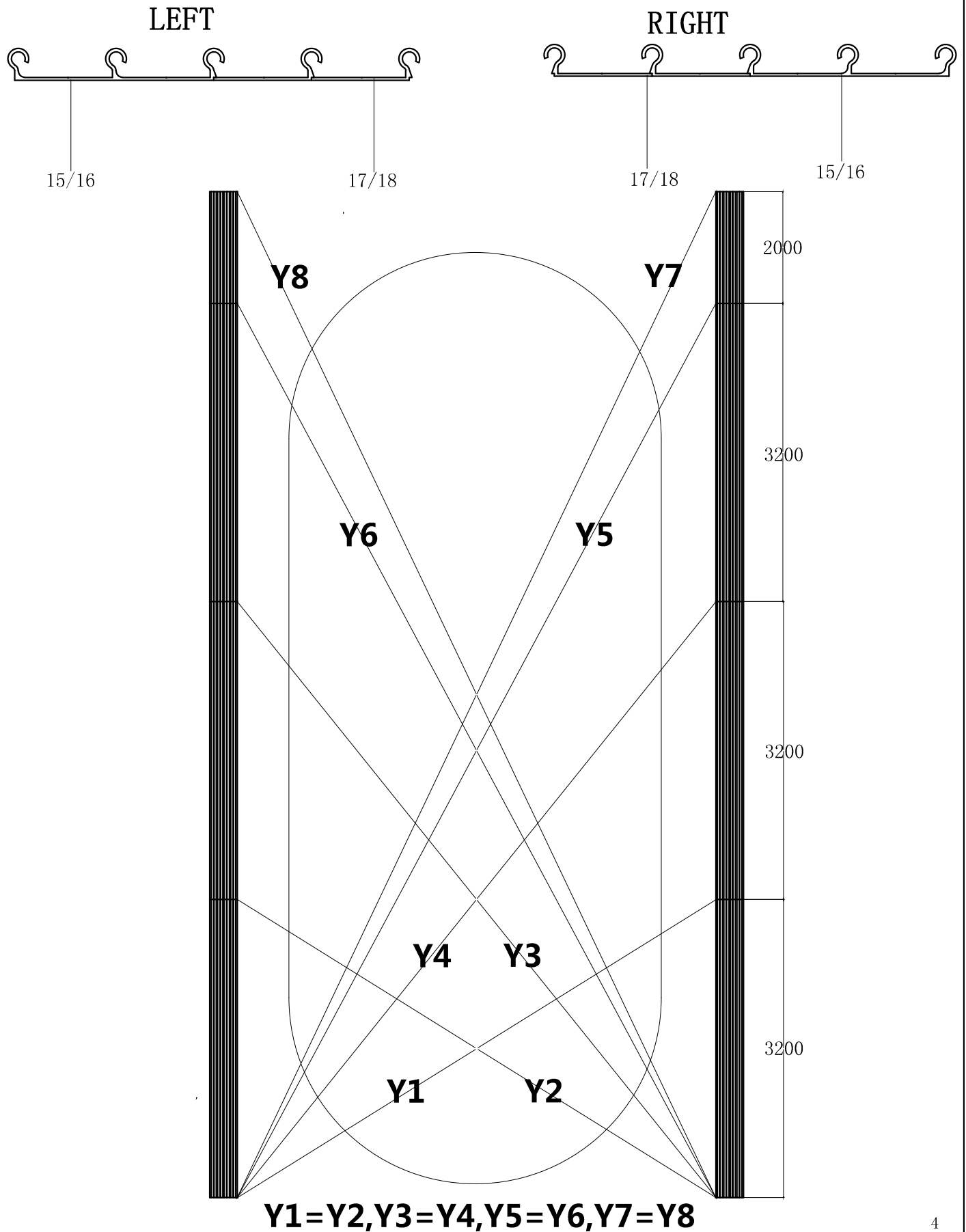
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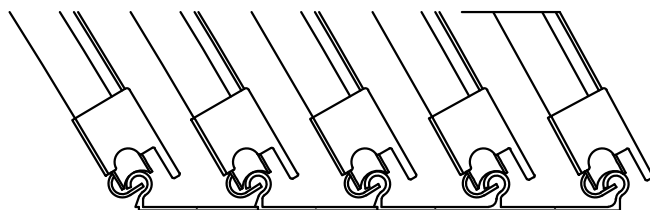
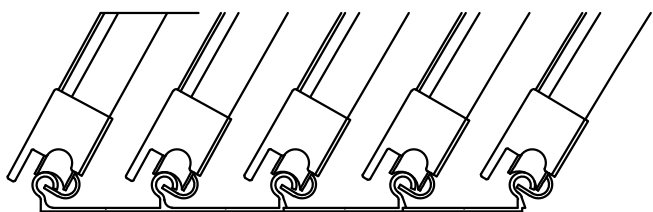


Part Code		Quantity	Part Code		Quantity	
1	 D1-001	6	16	 2000mm	2	
2		20	17	 3200mm	12	
3		5	18	 2000mm	4	
4		5	19		1	
5	 2183*1070*T3	6	20		1	
6	 M6 holes	15	21	 5*60	120	
7	 without M6 holes	15	22		120	
8	 M6*35	60	23		20	
9		10	24	 ST4. 2*20	20	
10	 4. 0*8	204	25		20	
11	 ST5. 5*50	74	26	 D1-002	6	
12		30	27	 2247*1070*T3	6	
13		1	28	 D1-003	6	
14		1	29	 2312*1070*T3	6	
15	 3200mm	6				

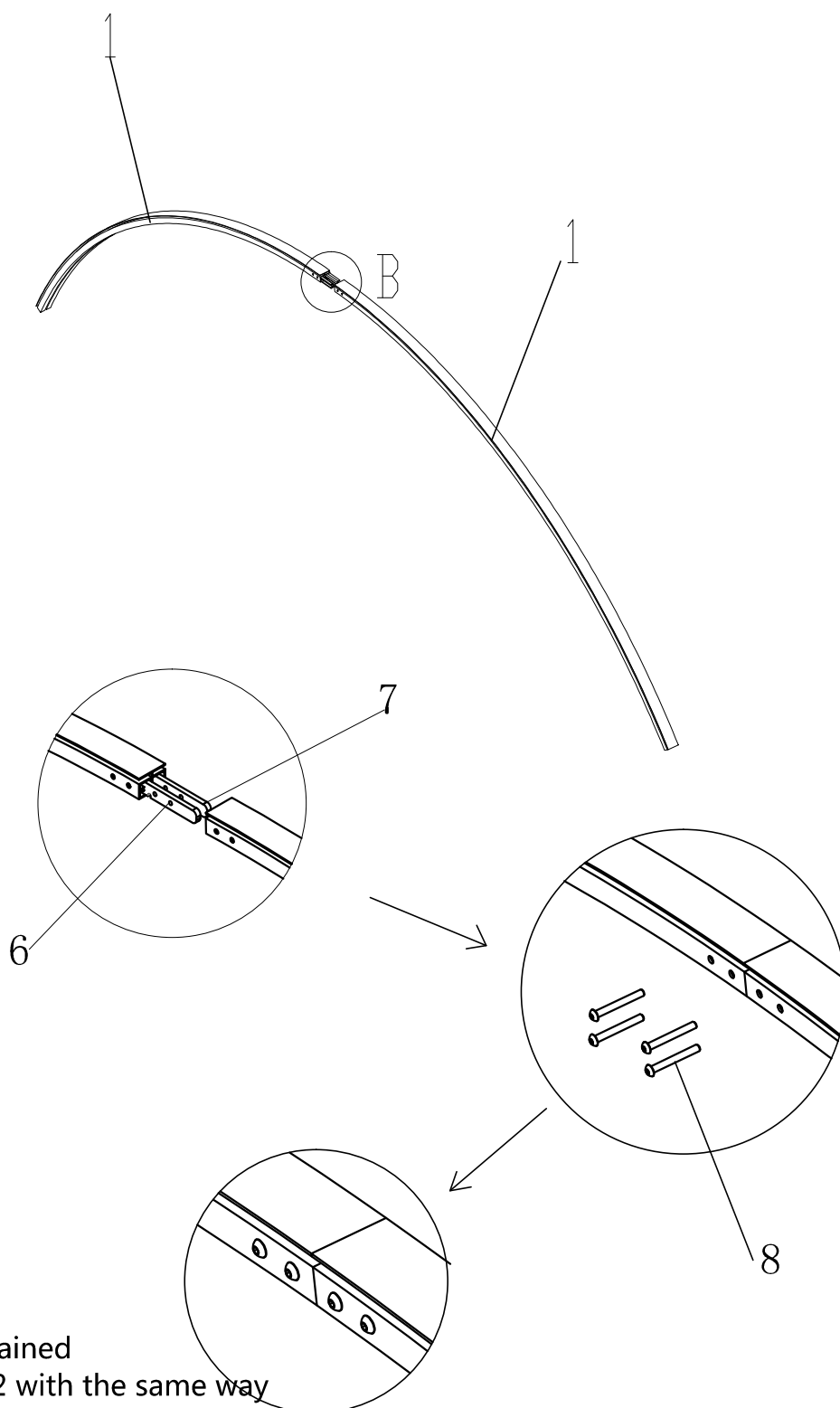
Part Code		Quantity	Part Code		Quantity
30	 D1-004	6	42		3
31	 2376*1070*T3	6	43		3
32	 D1-005	6	44		2
33	 2441*1070*T3	6	45		2
34		1	46	 M6*40	3
35		1	47	 M6*50	8
36	 4.0*16	4	48	 M10	4
37		1	49	 M6	8
38		2			
39		6			
40		3			
41		3			

I:Rail Assembly

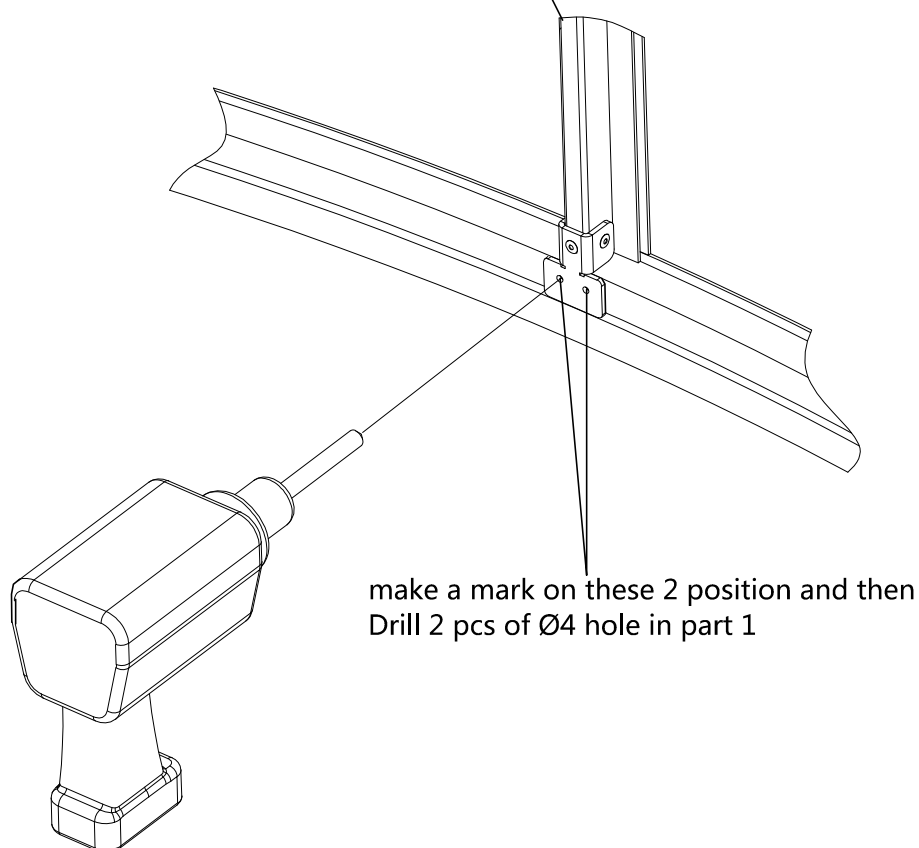
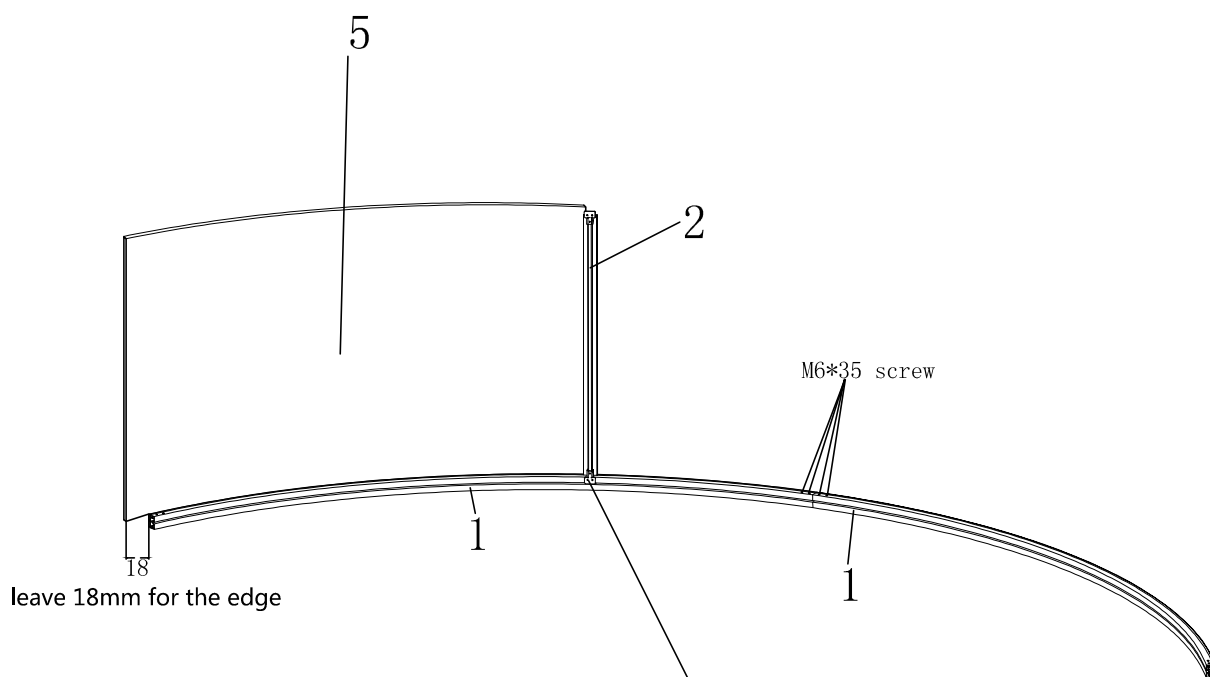


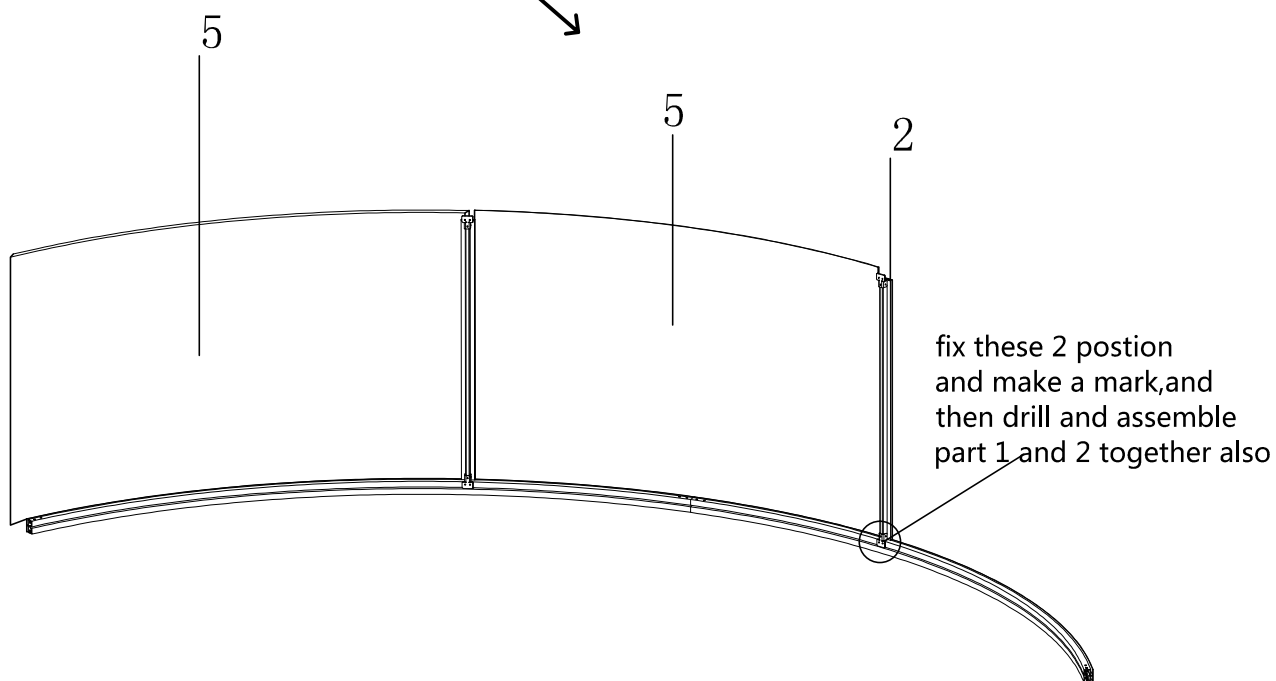
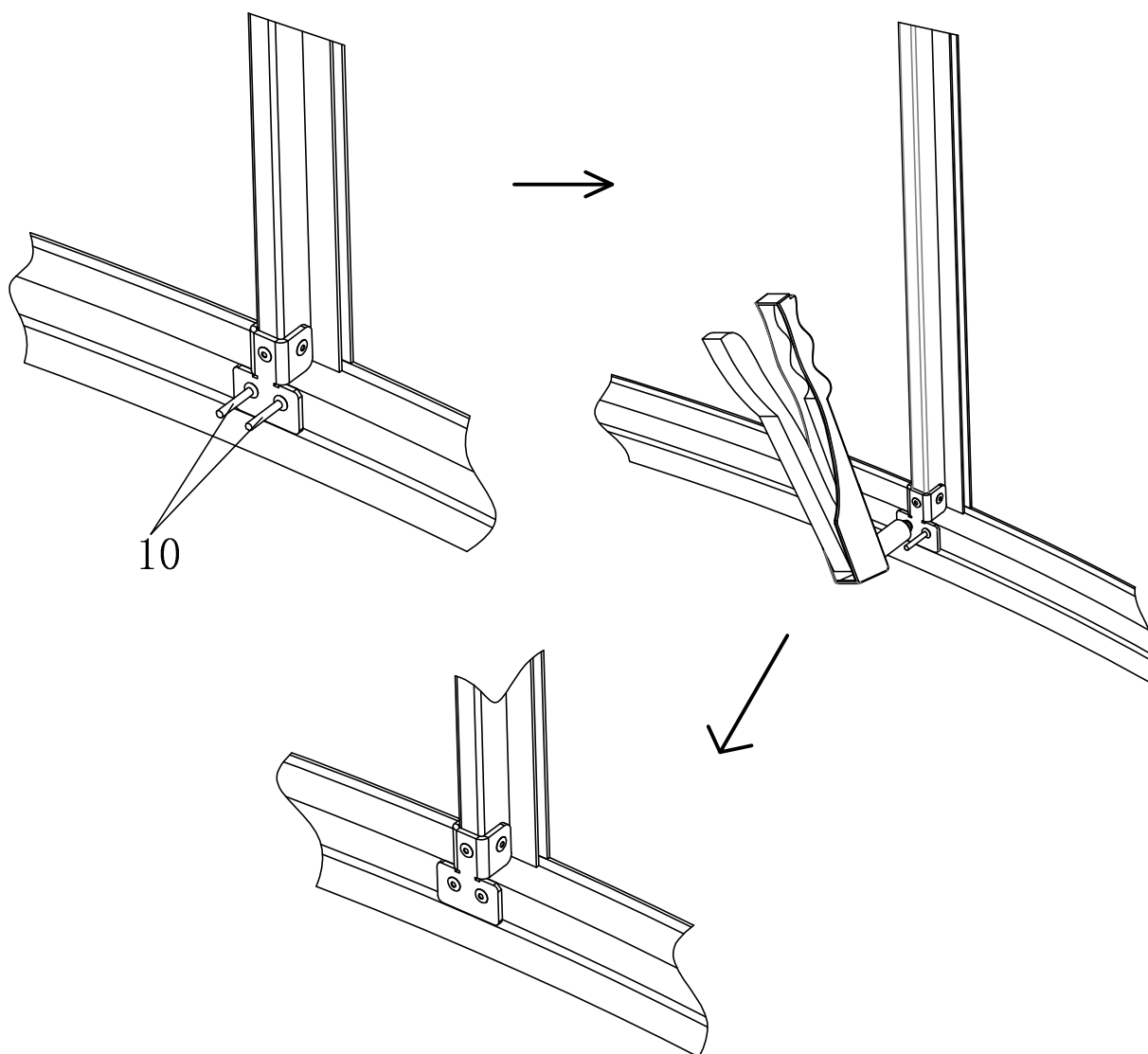


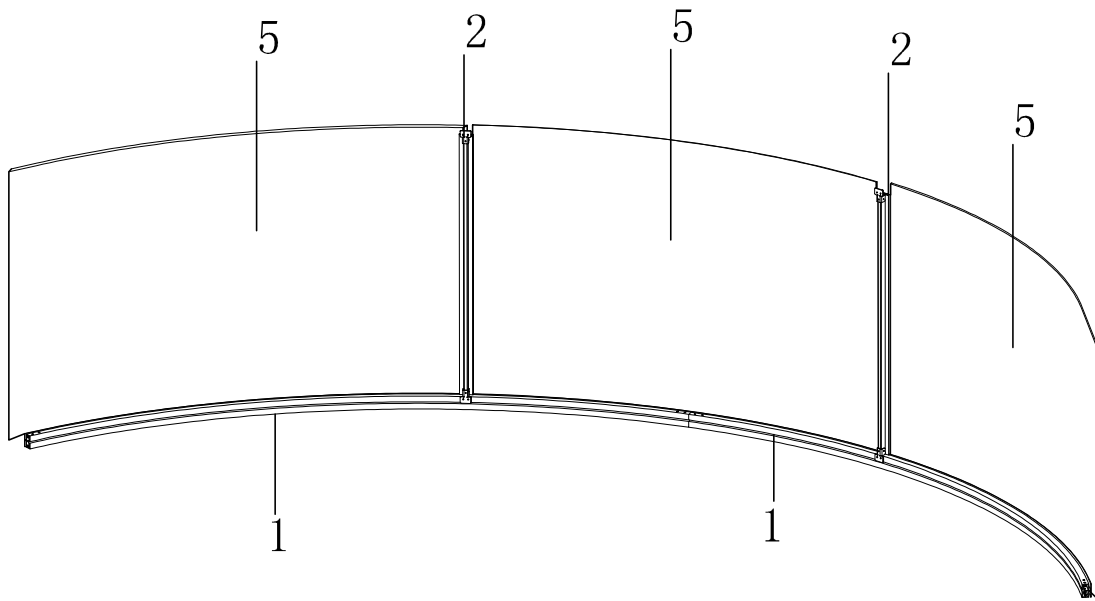
II: Arch & PC Sheet Assembly



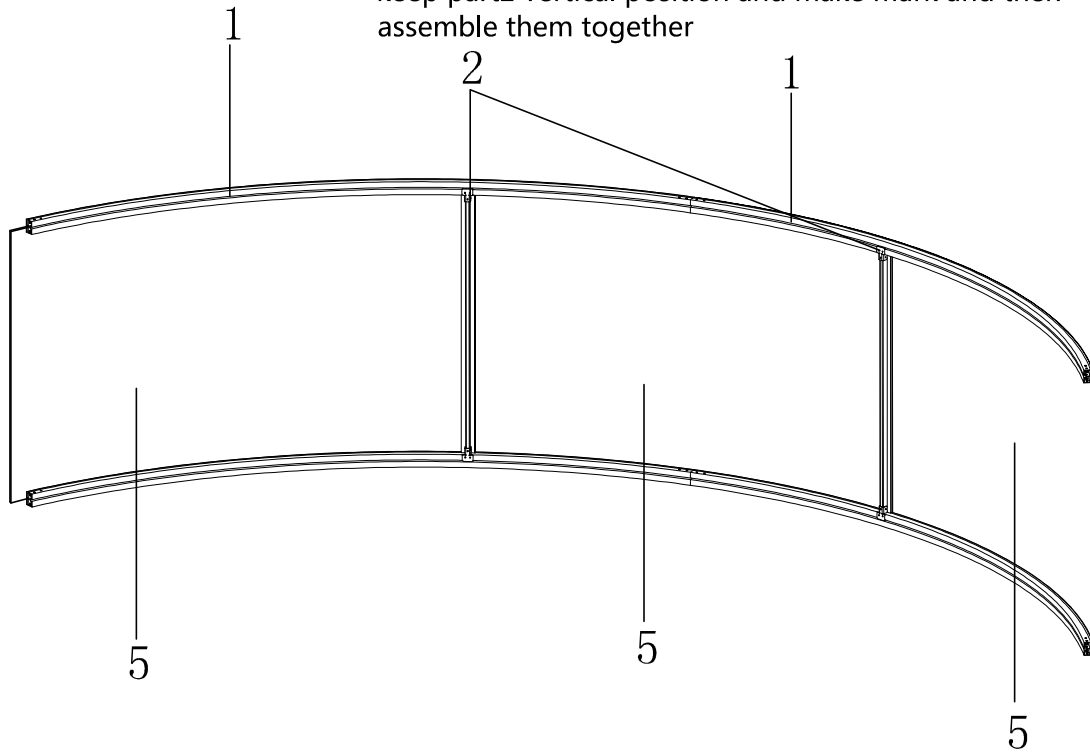
Assemble the remained
arch 1/26/28/30/32 with the same way

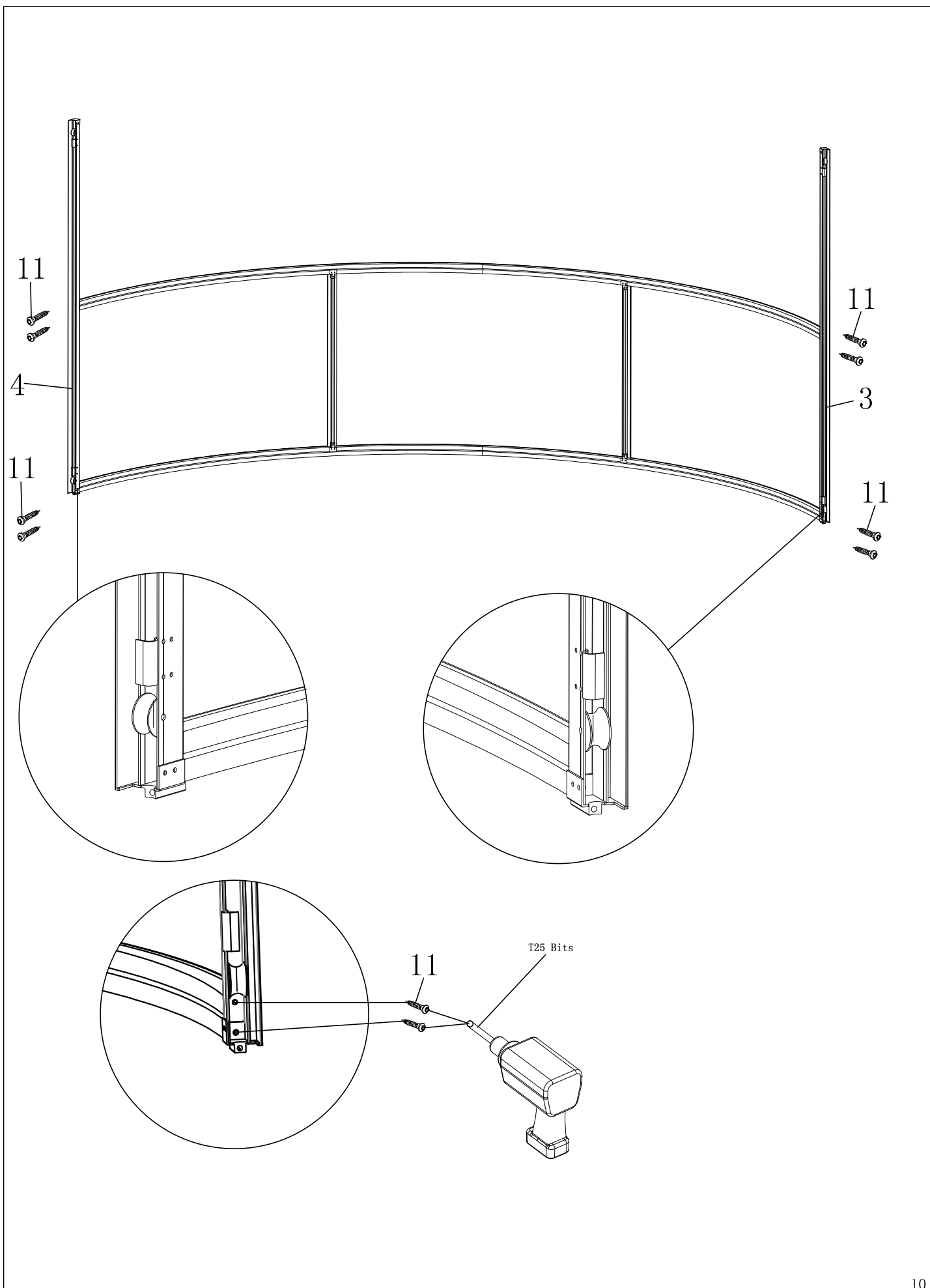


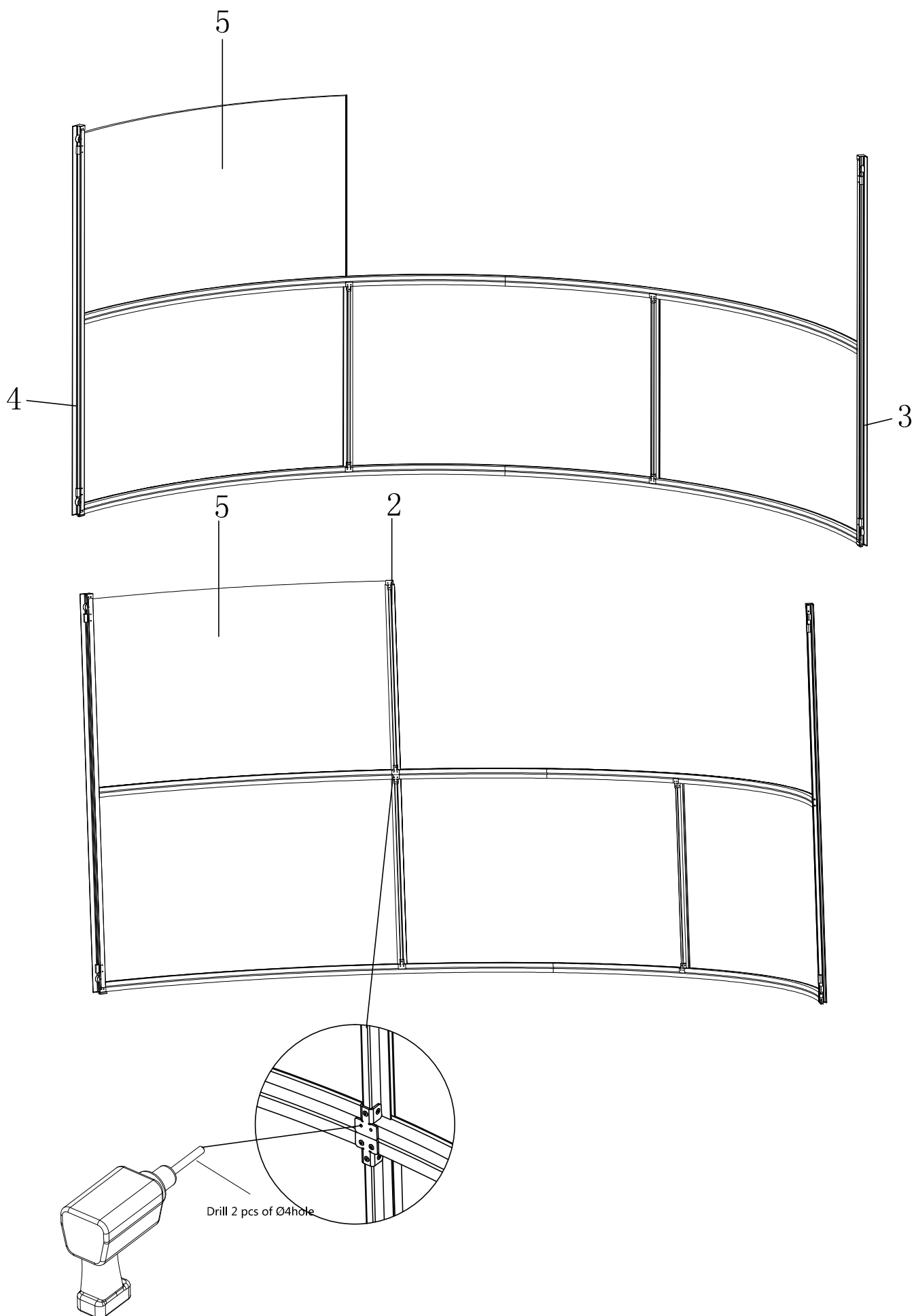


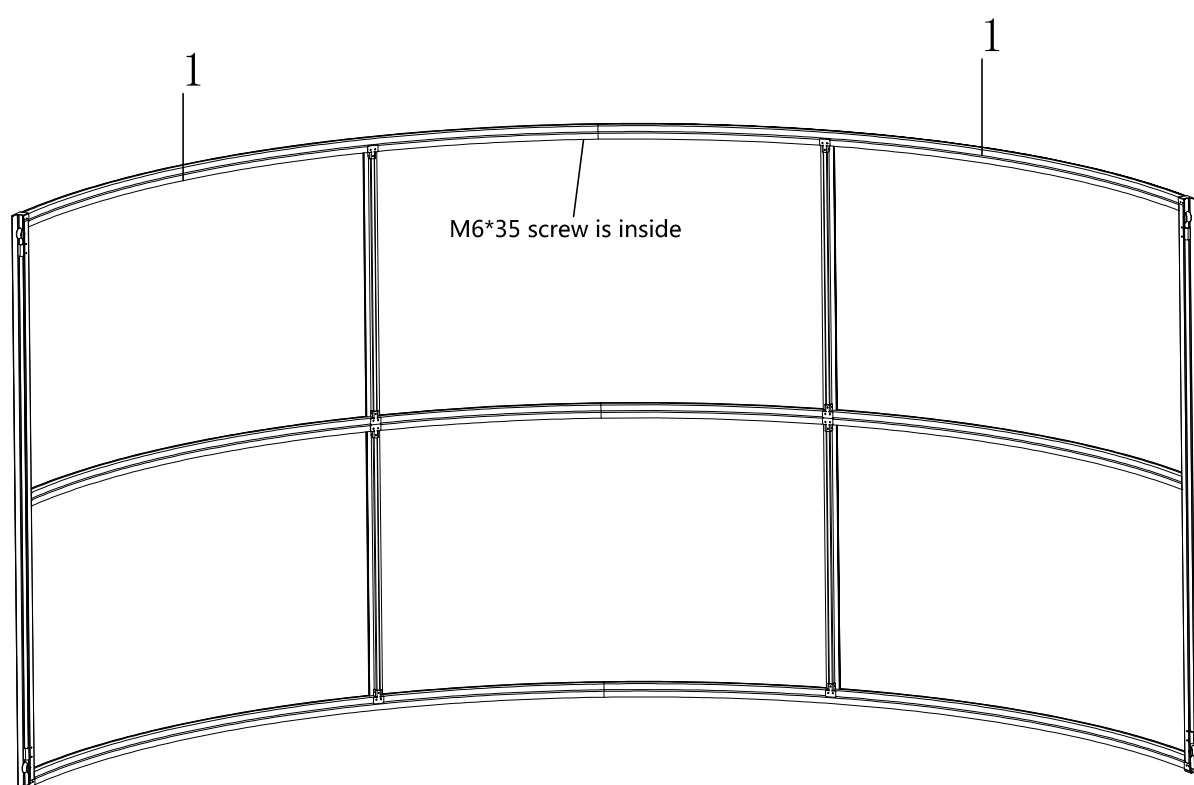
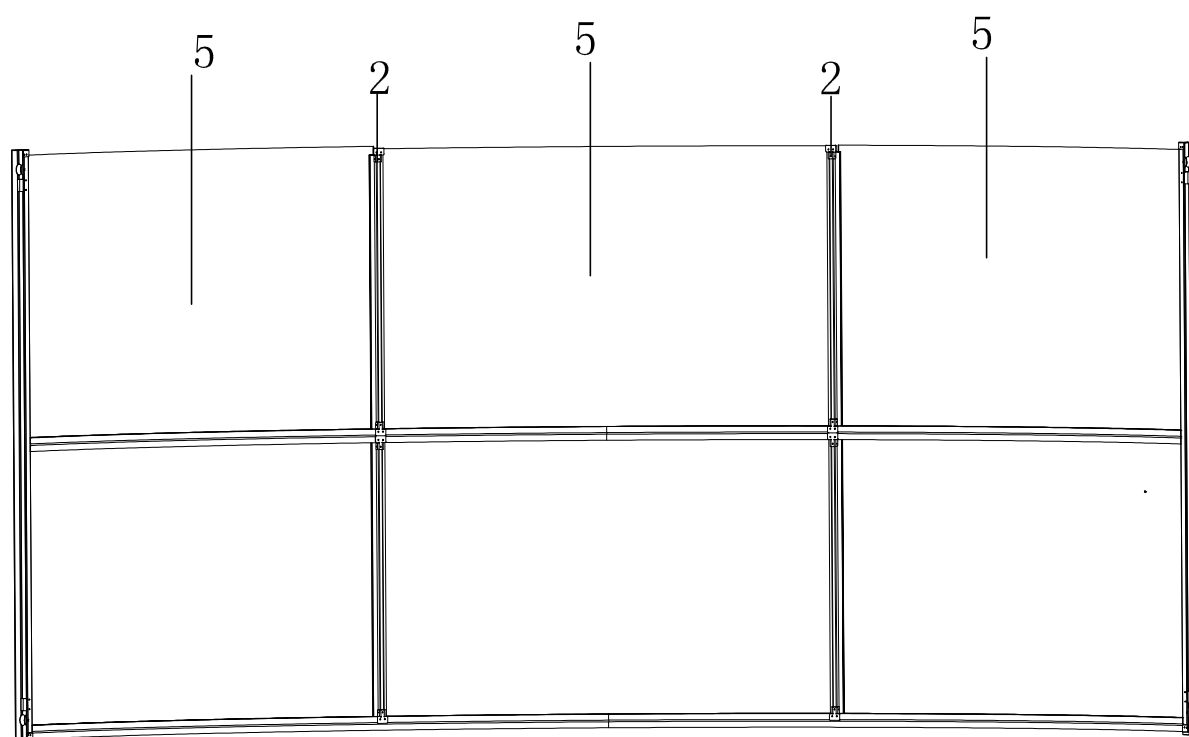


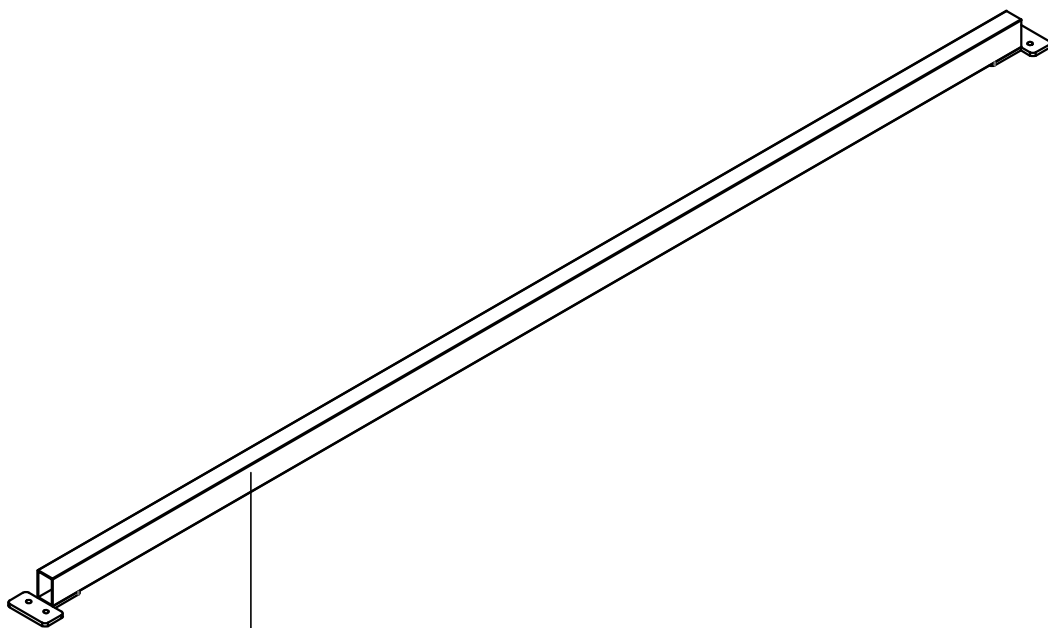
keep part2 vertical position and make mark and then
assemble them together



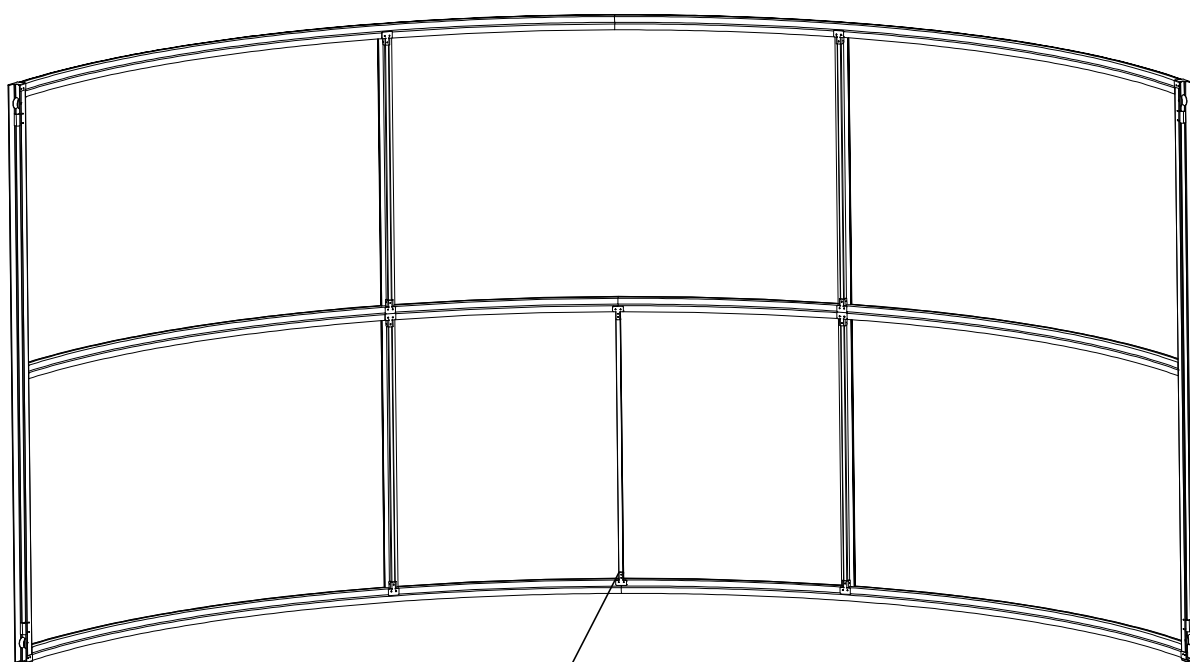




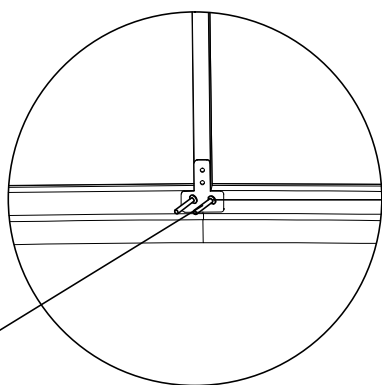




12

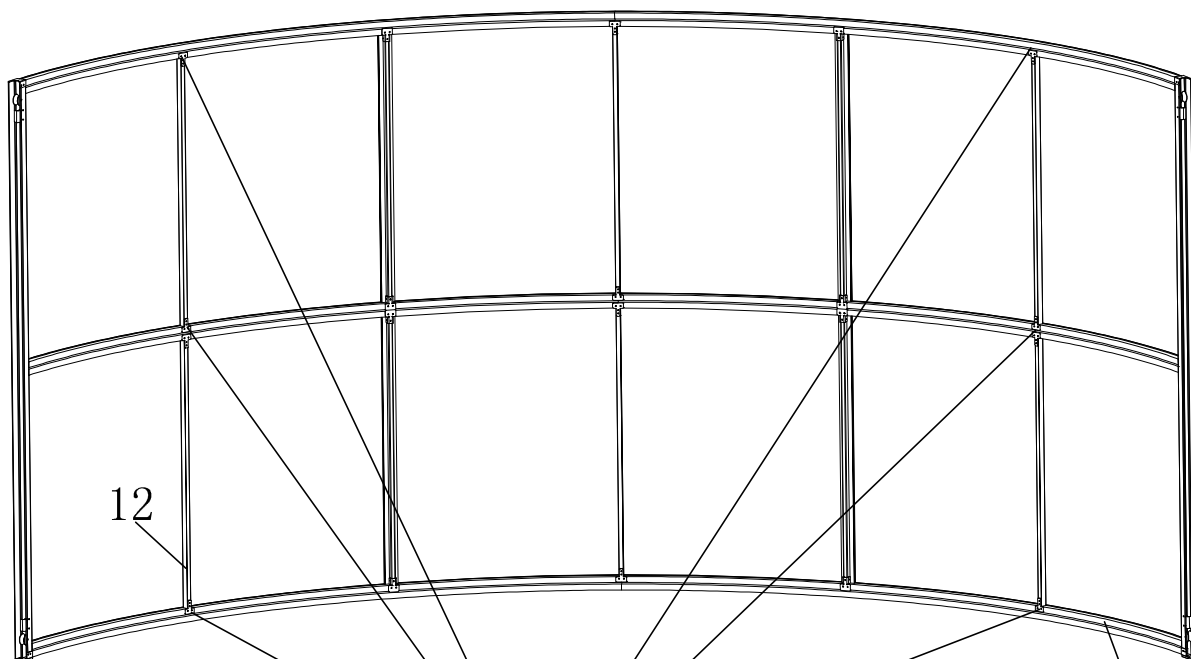
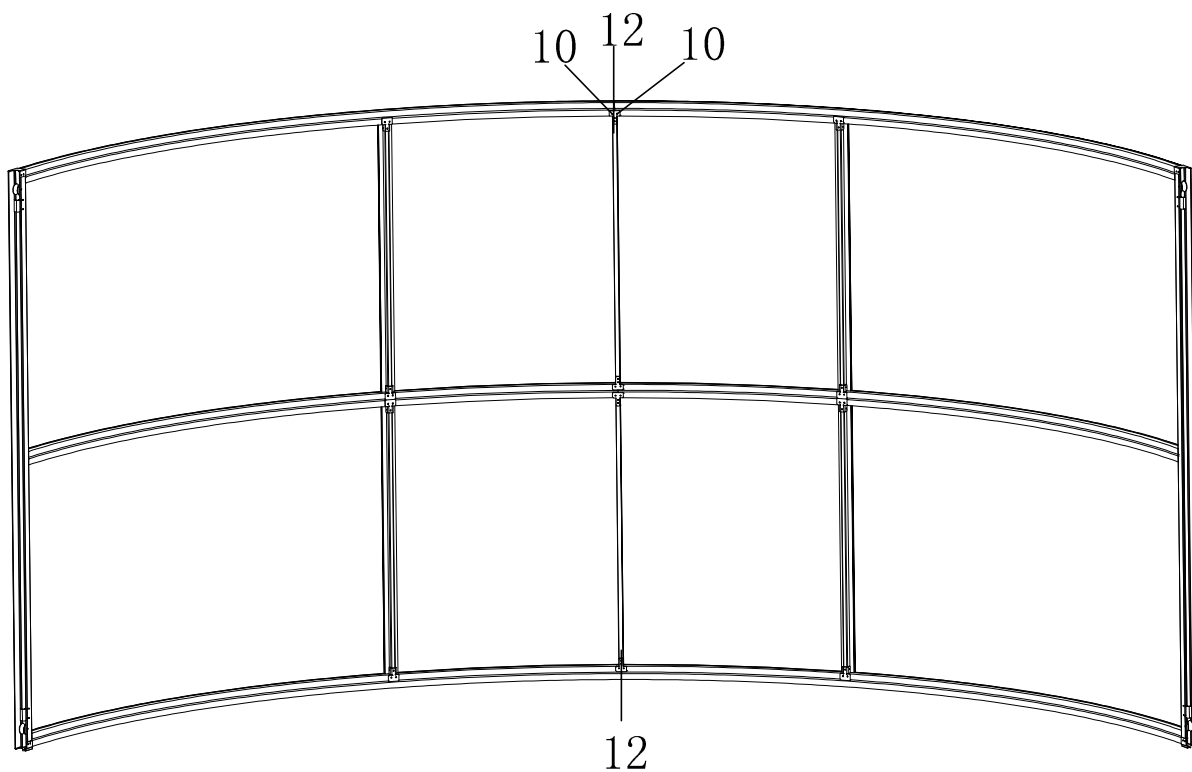


12



10

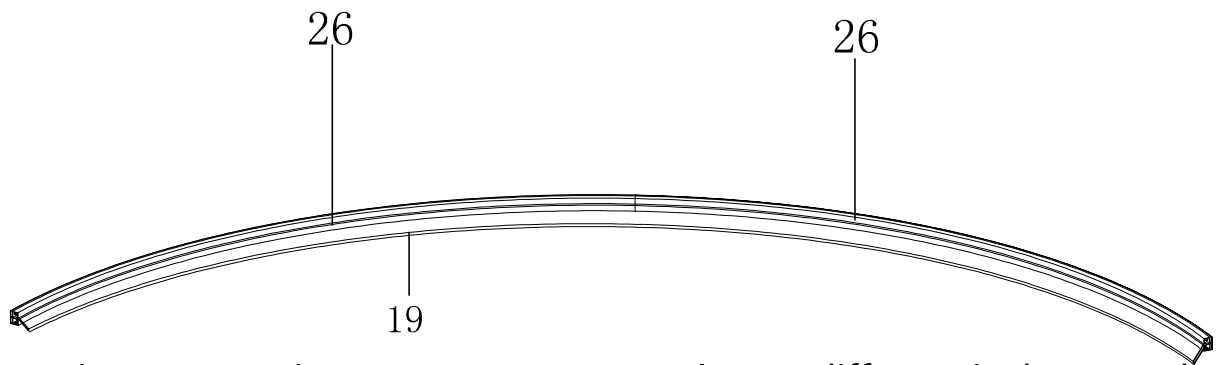
Drill Ø4 hole , and use item 10 to assemble them



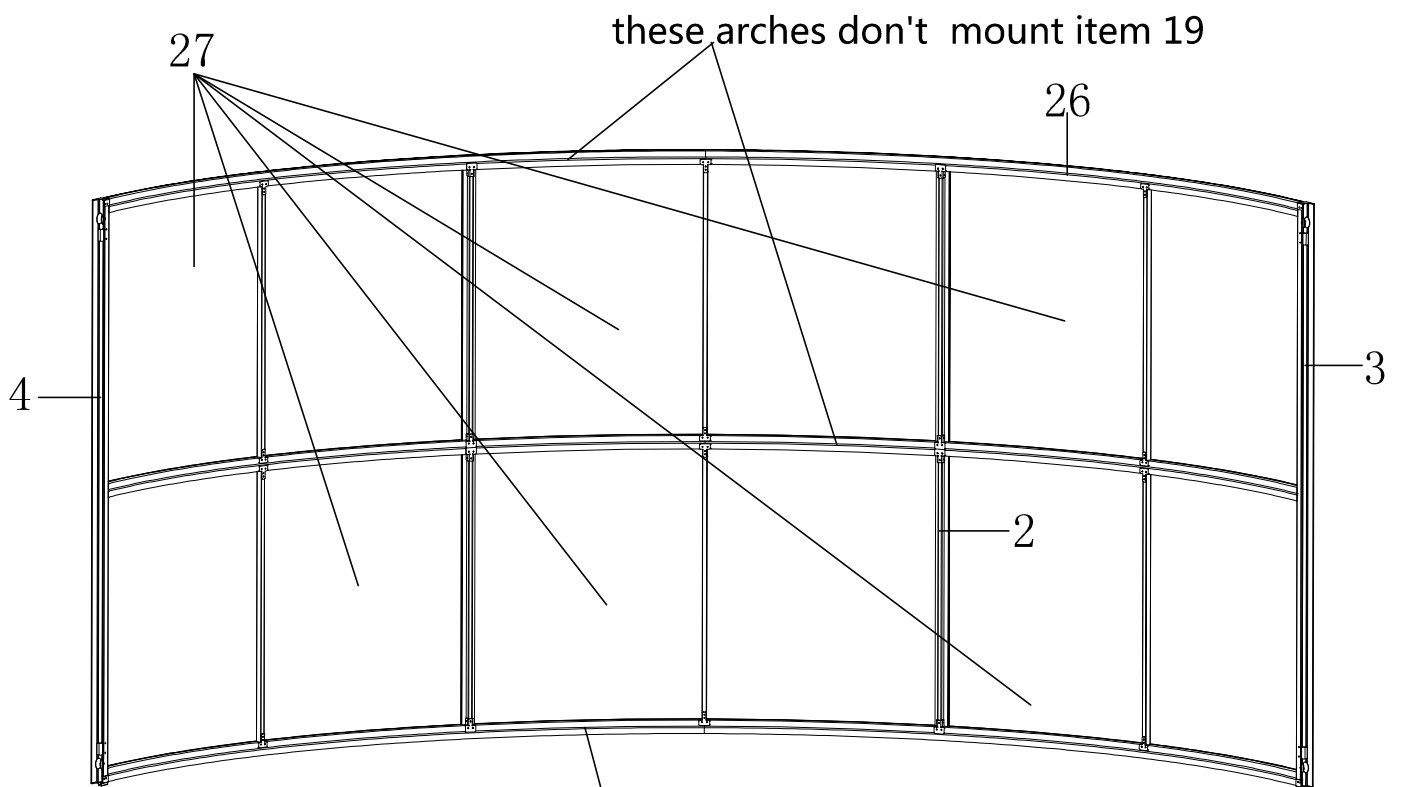
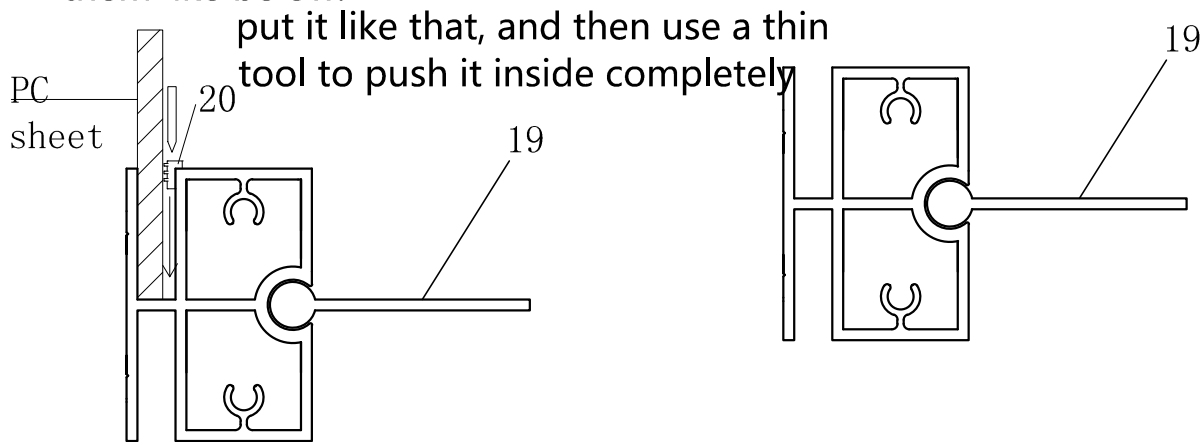
Frame A

Drill Ø4 hole , and use item 10 to
assemble them

cut item 20 in suitable length , and put them in the gap between PC sheet
and aluminum profile, and then use something flat tool to put all the rubber
seal strip inside the gap deep so that you can't see it. Probaly,you need to see
see the door item 13 how to put the rubber seal strip inside



Mounting Frame B is same as Frame A , only one different is that you should mount item 19 in one of set you have already mount before cut item 19 according to the length of the 2 pcs of part 26, and then assemble them like below.

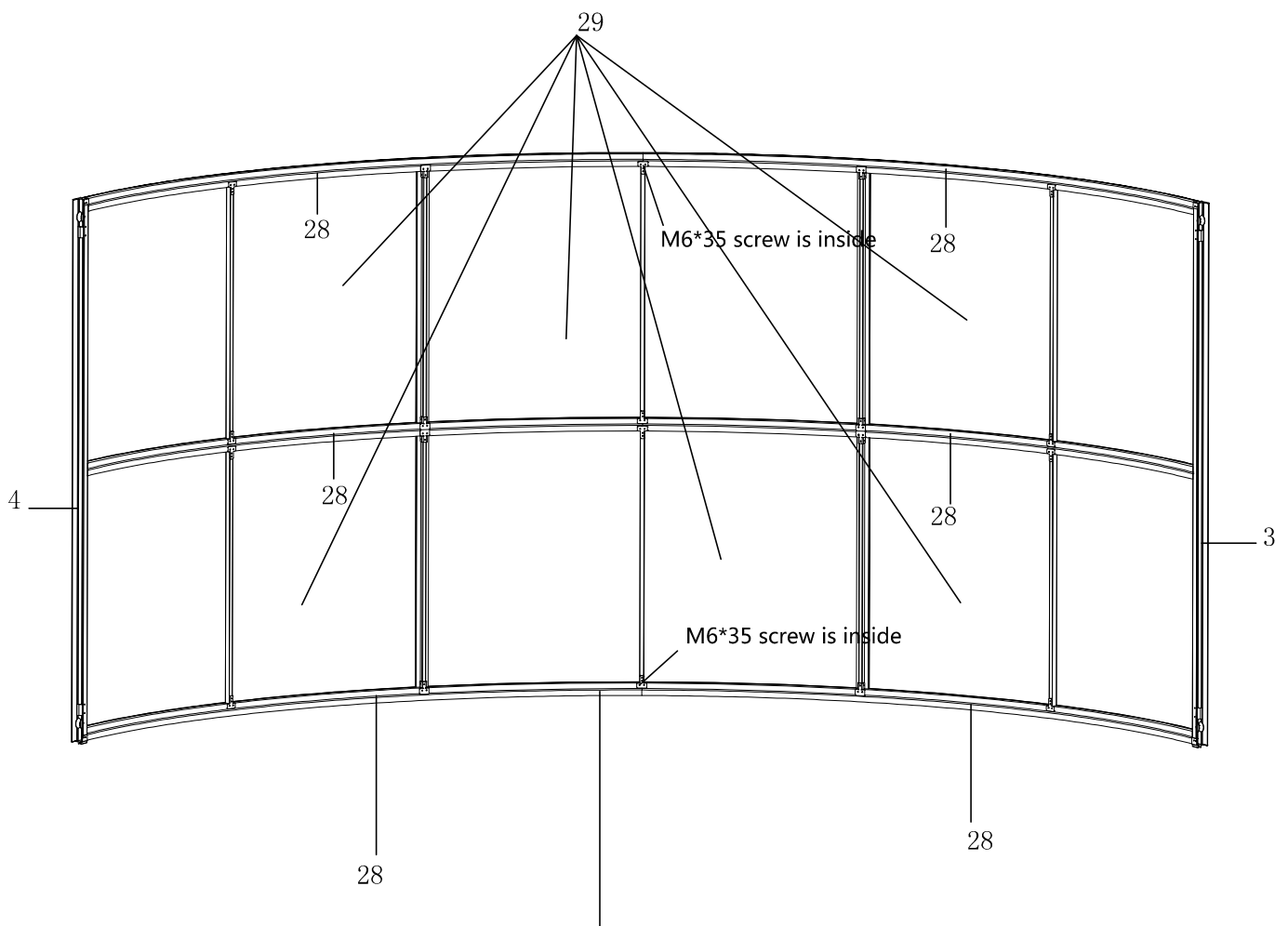


Frame B

Only this arch need to mount item 19 first when you mount the entire Frame B

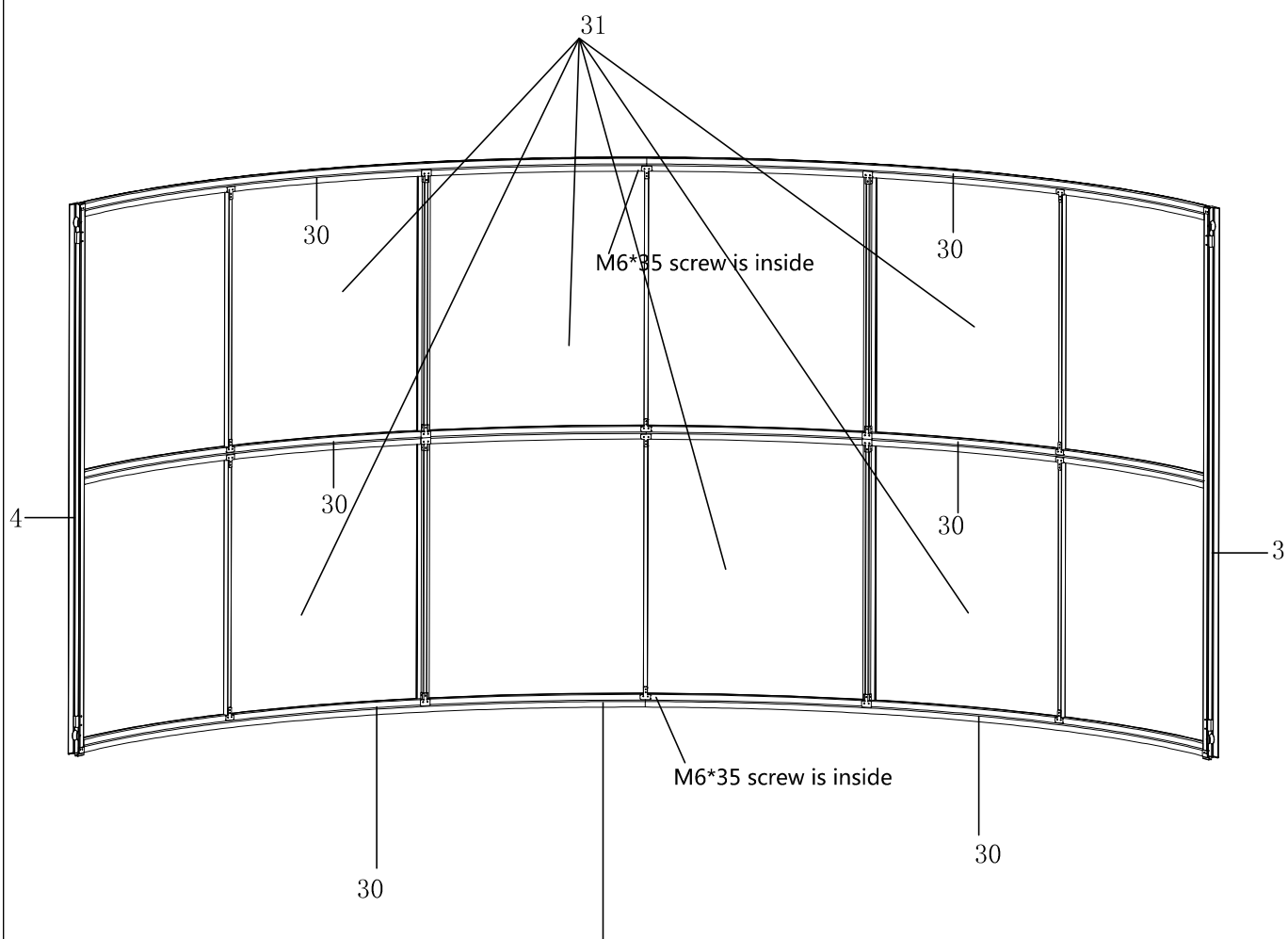
The mounting steps for Frame B/Fram C and FrameD is same. Don't forget to mount item 19 first in one of the set when you mount Frame C and D.

Frame C



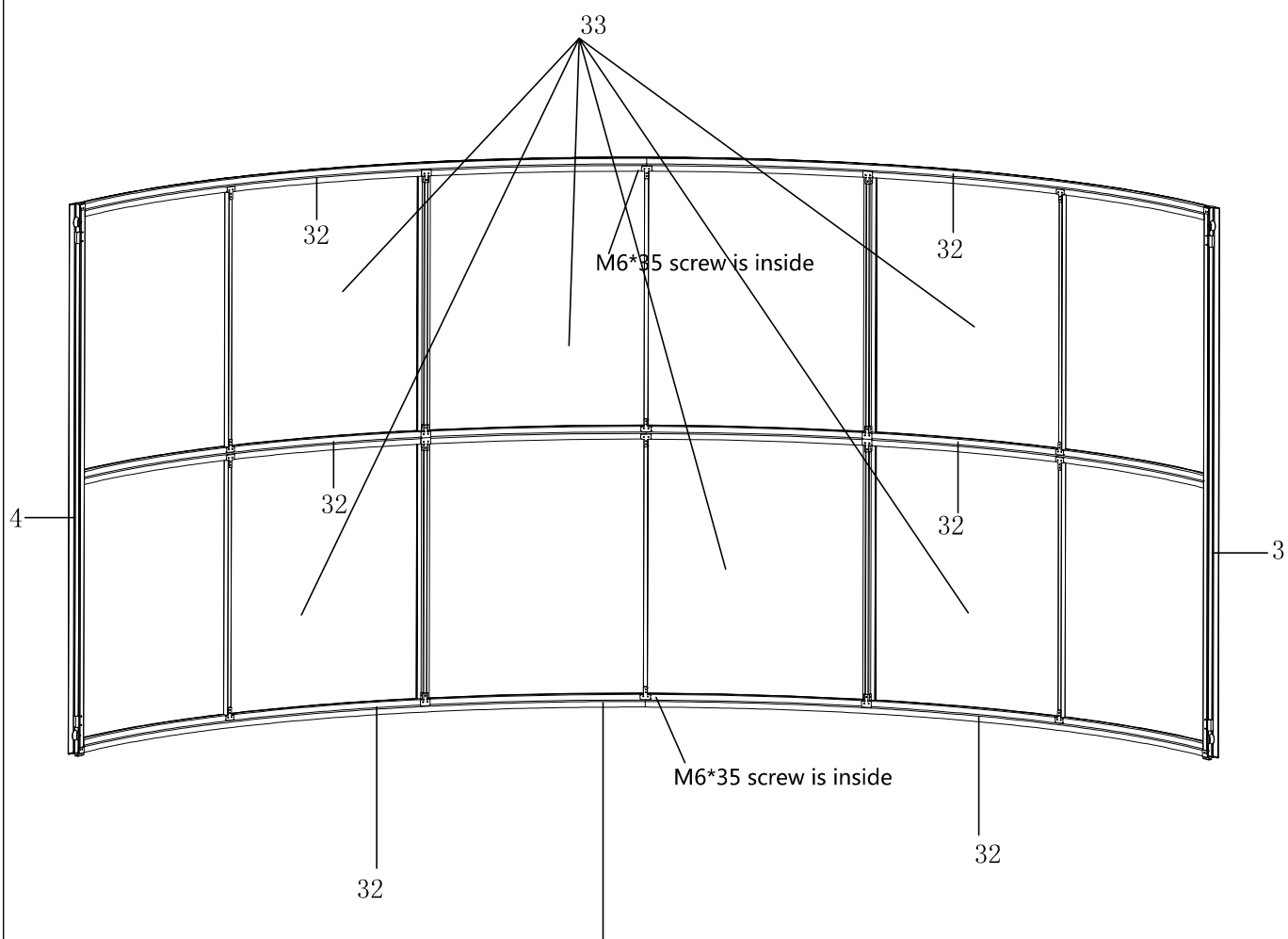
Only this arch need to mount
item 19 first when you mount
the entire Frame C

Frame D

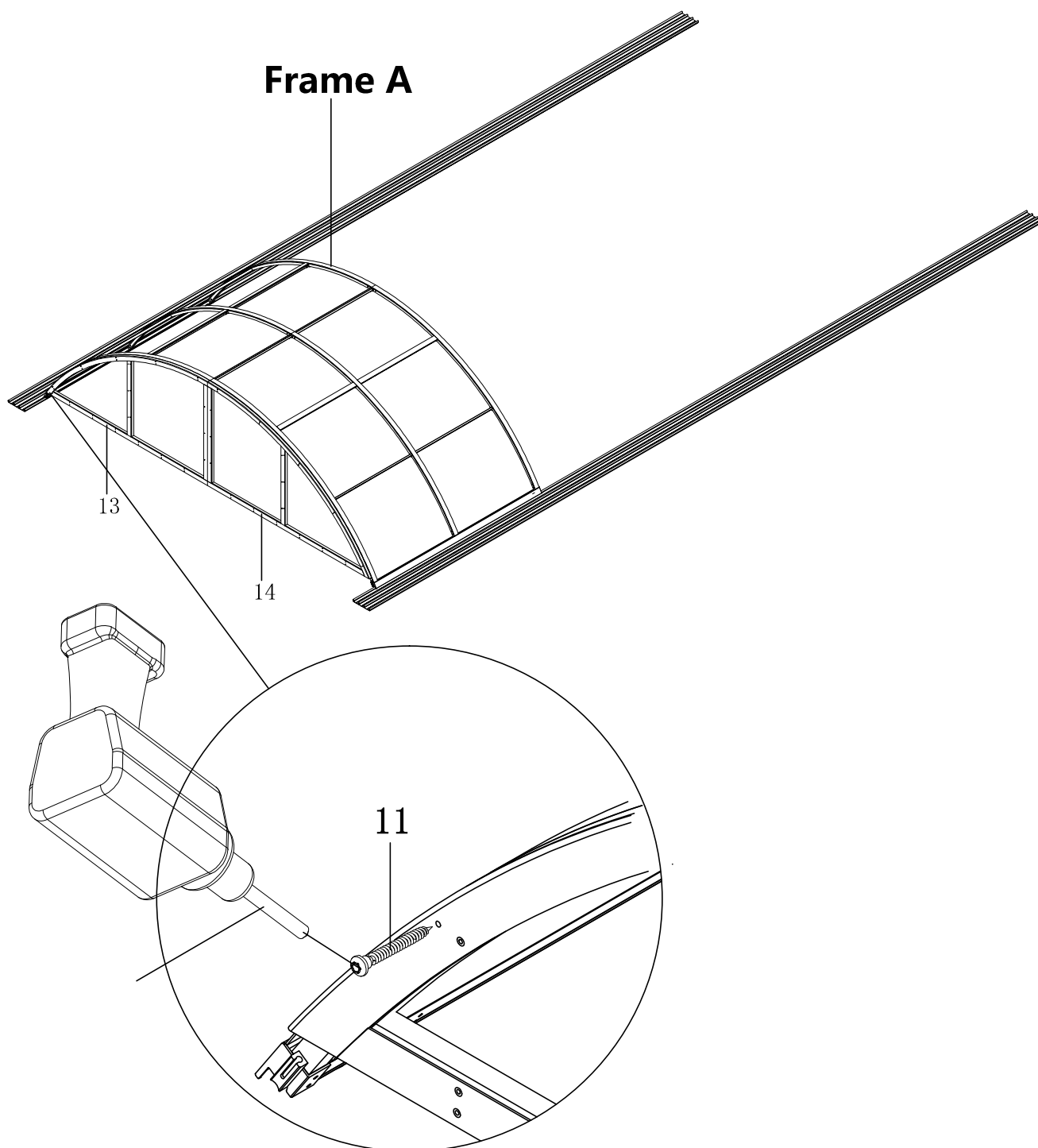


Only this arch need to mount
item 19 first when you mount
the entire Frame D

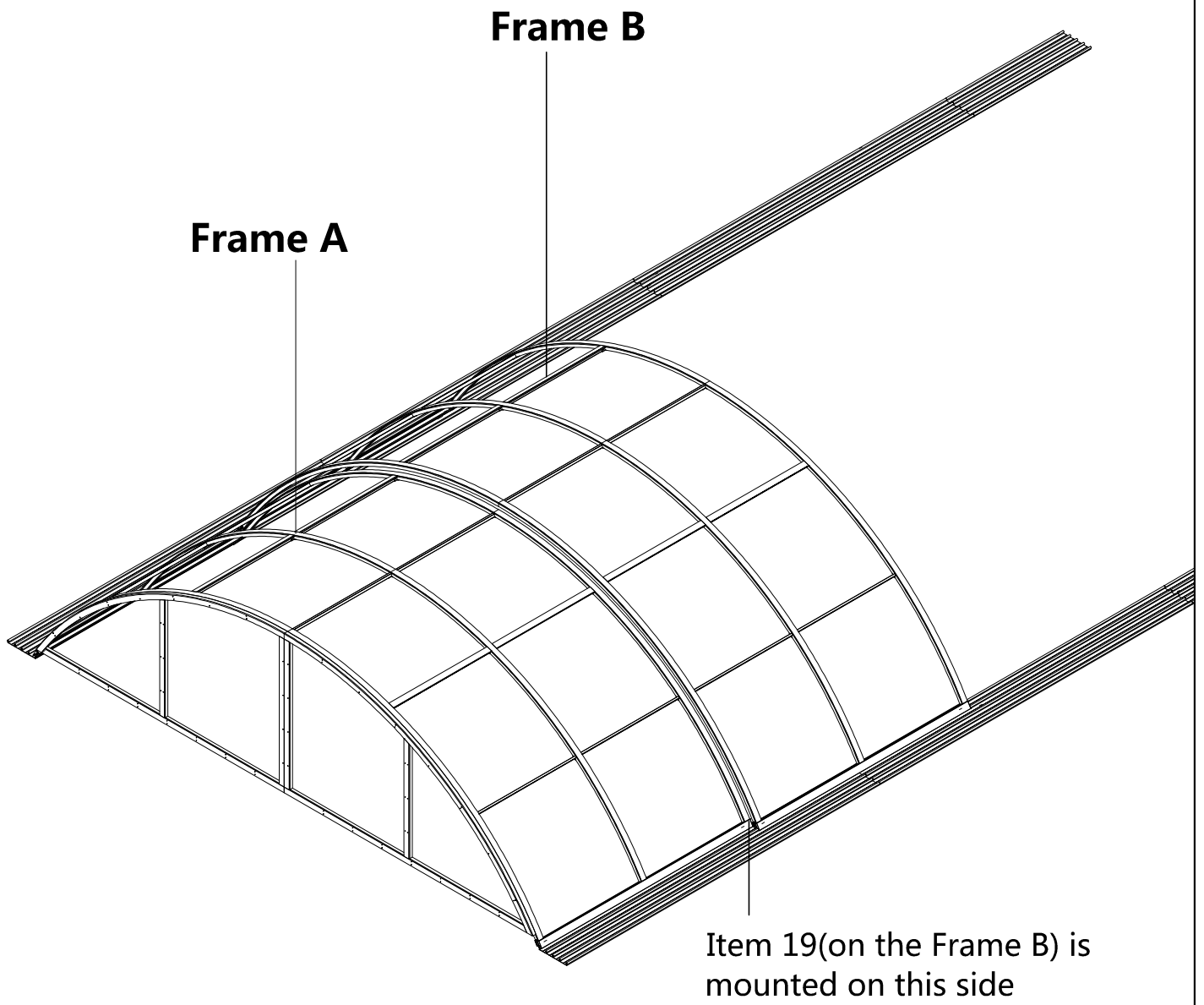
Frame E

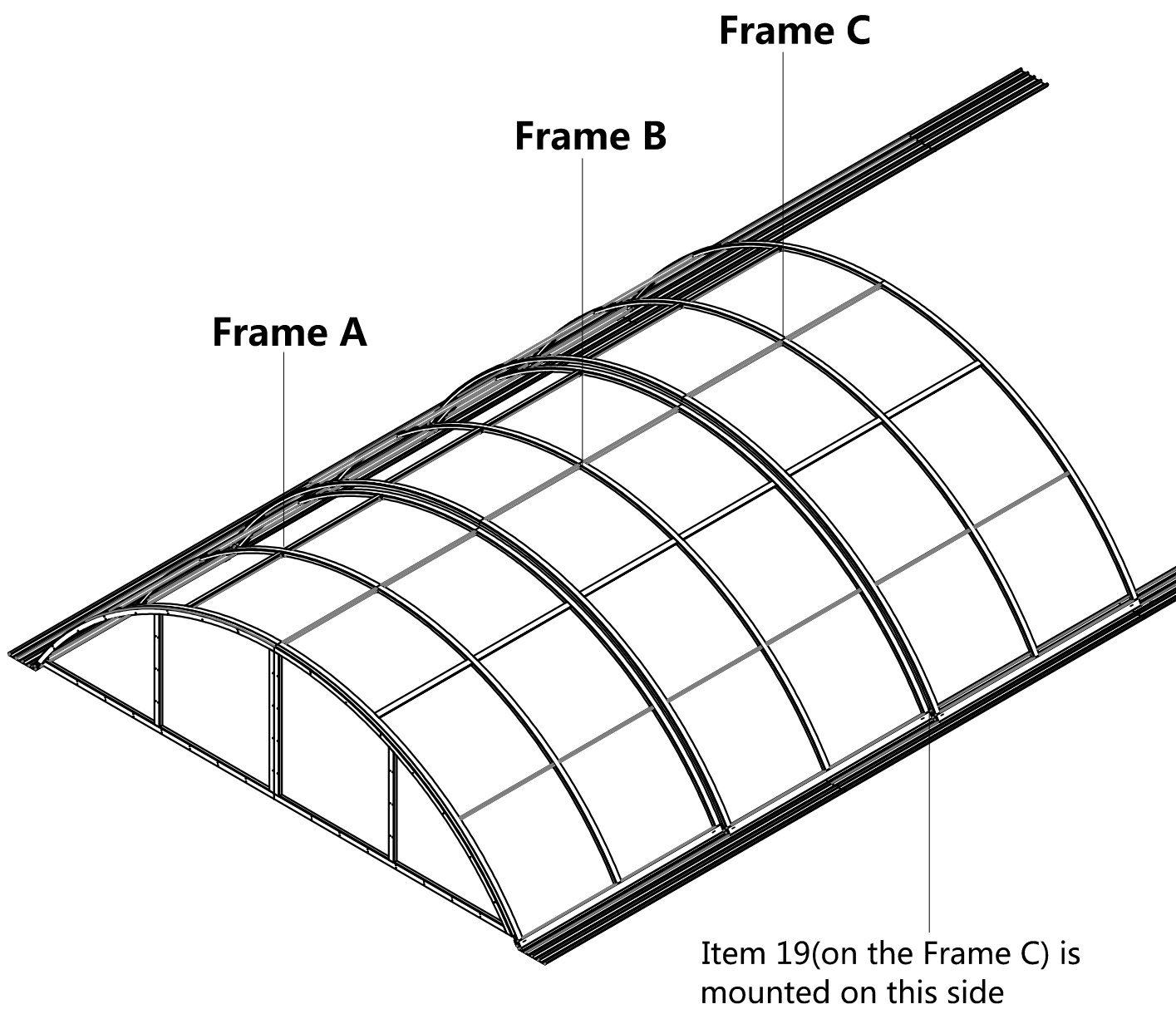


Only this arch need to mount
item 19 first when you mount
the entire Frame E



Drill Ø4.8 holes first in the Frame A along the current hole and then Mount the half door (13/14) to the Frame A with the screw ST 5.5*50(item 11)





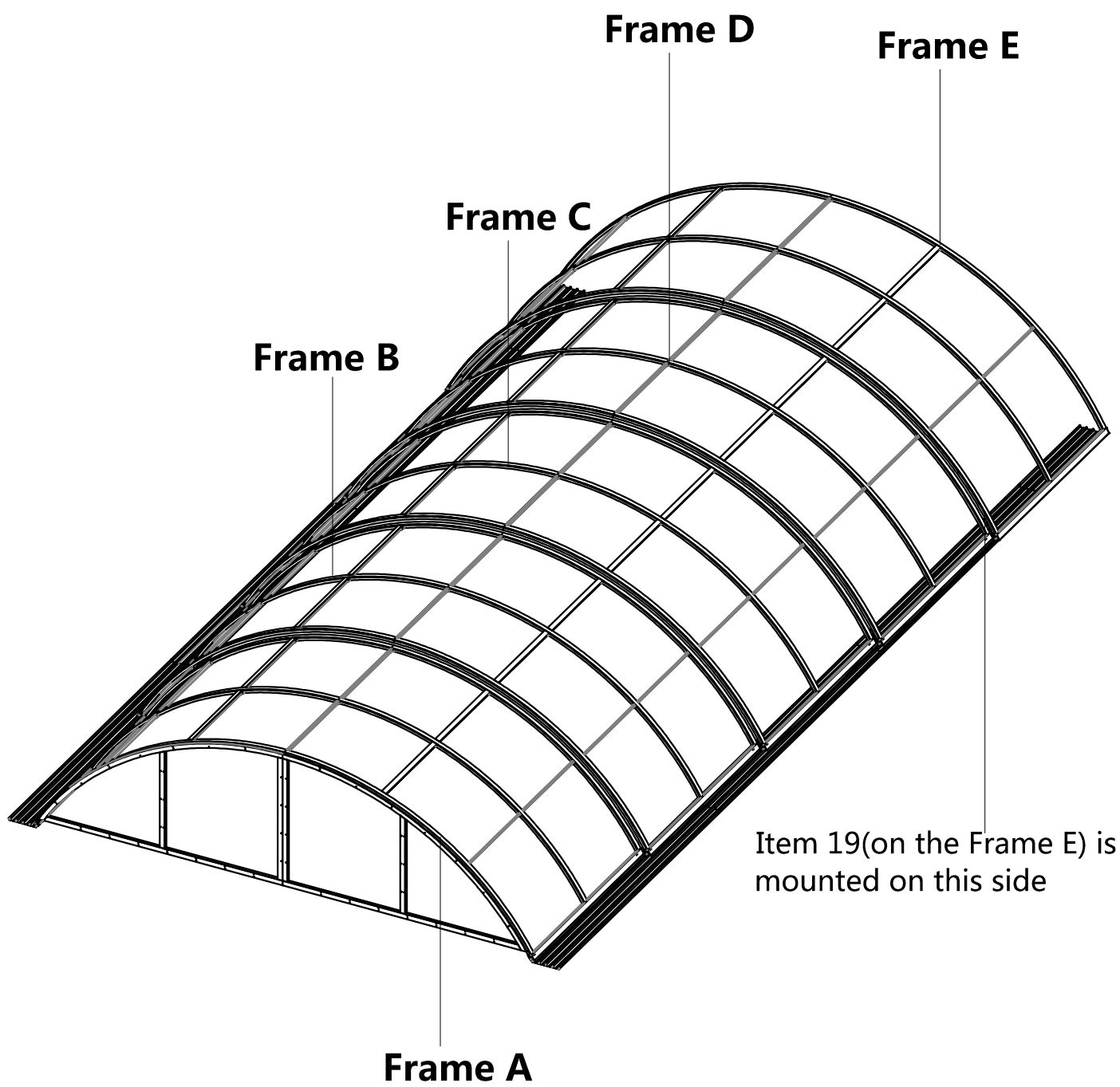
Frame C

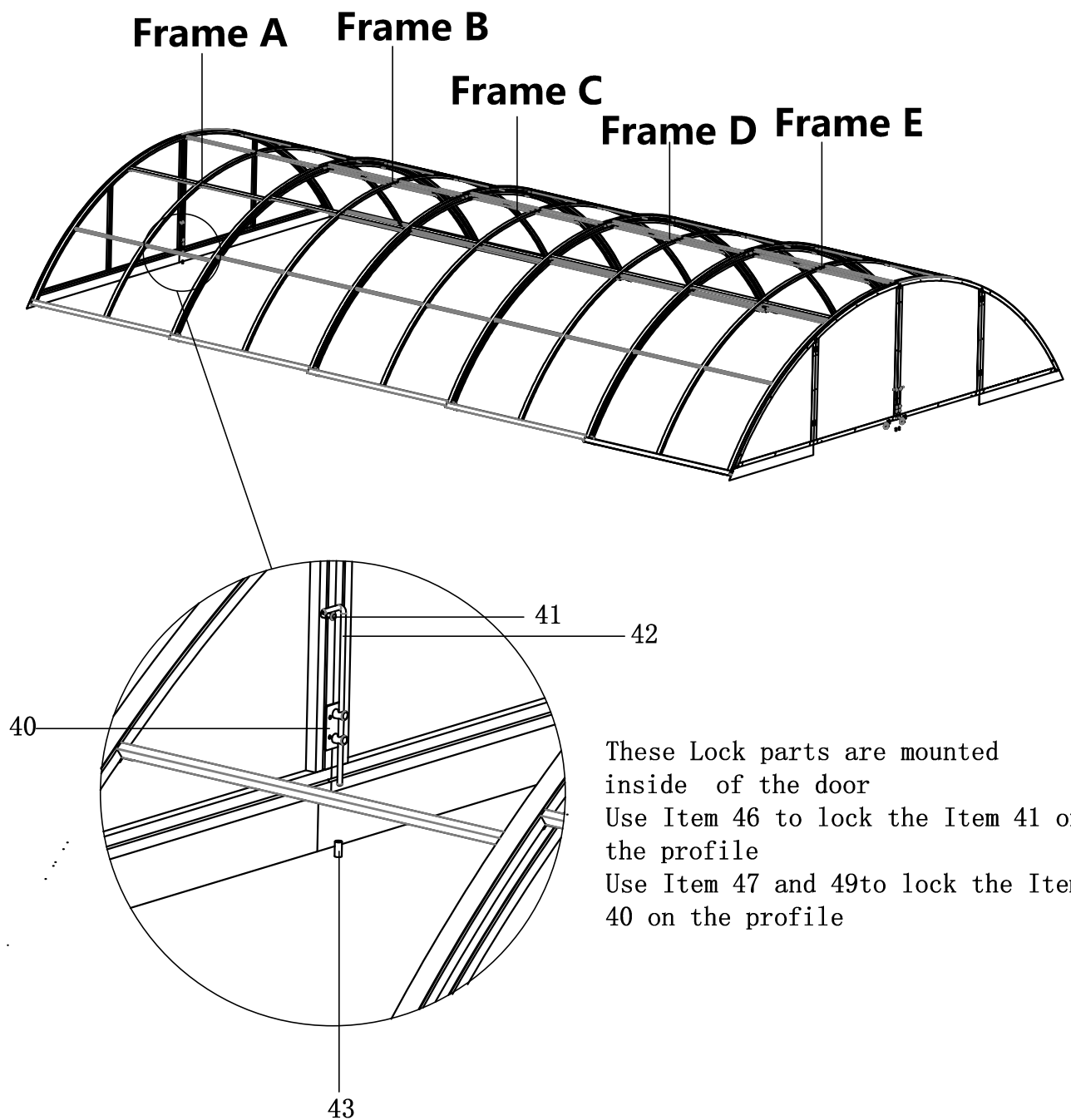
Frame D

Frame B

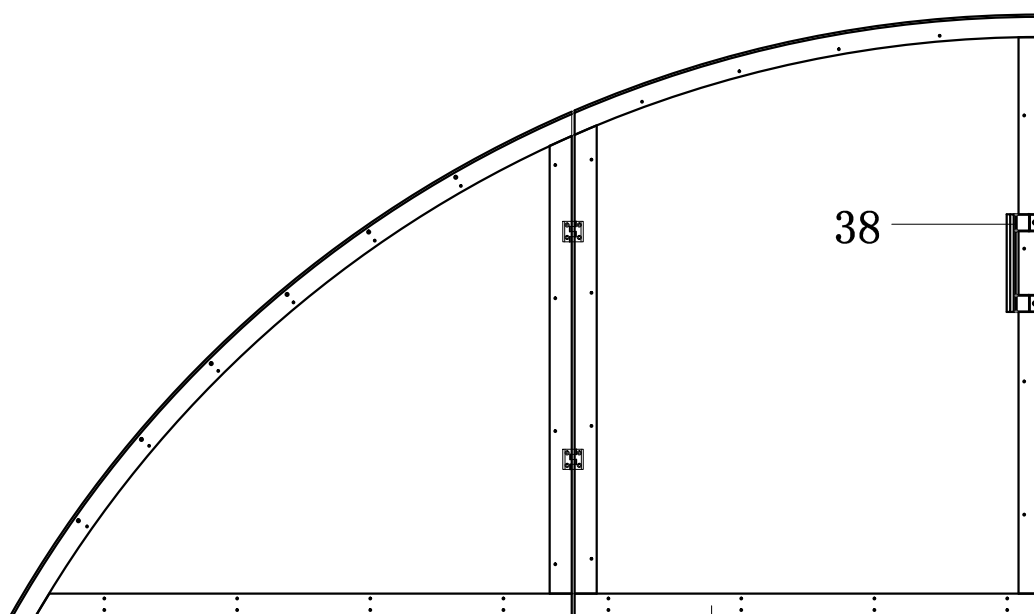
Frame A

Item 19(on the Frame D) is
mounted on this side





Item 43 is mounted on the ground , you need to drill a hole ,and then put 43 in it, 43 and 42 must be in a line, so that 42 can put in 43 to lock the door.

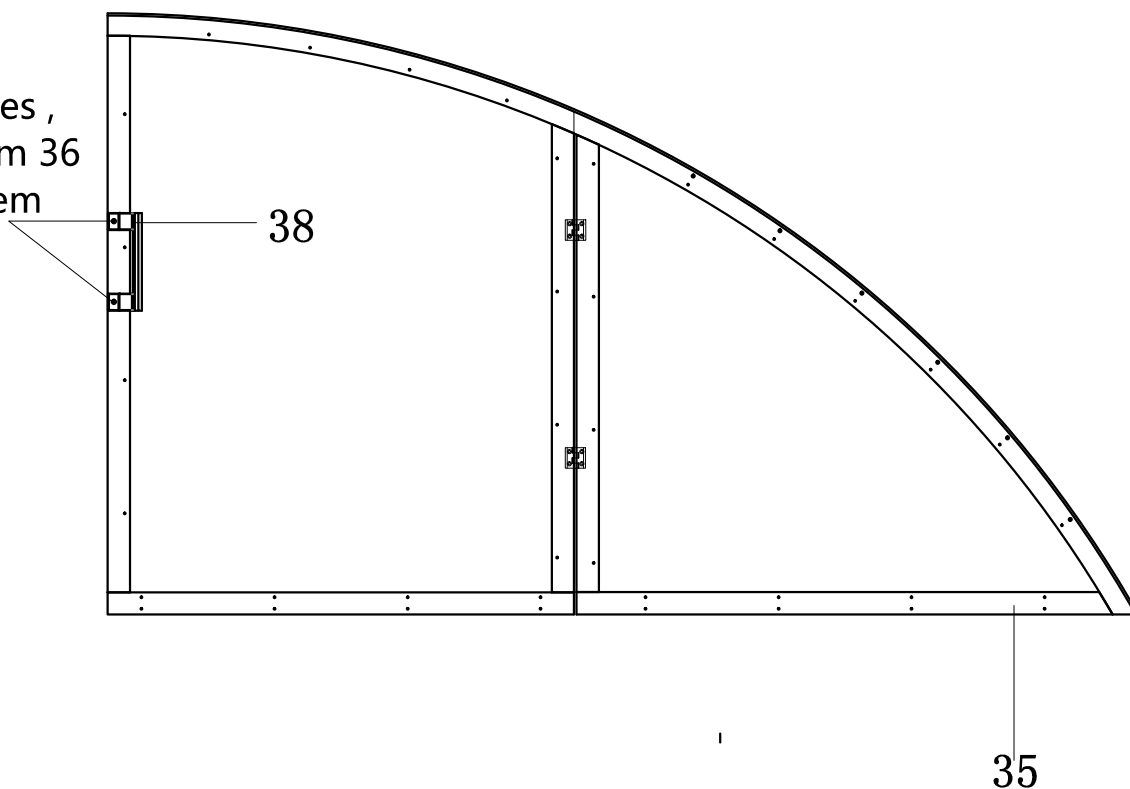


Drill Ø4 holes ,
and use item 36
connect them

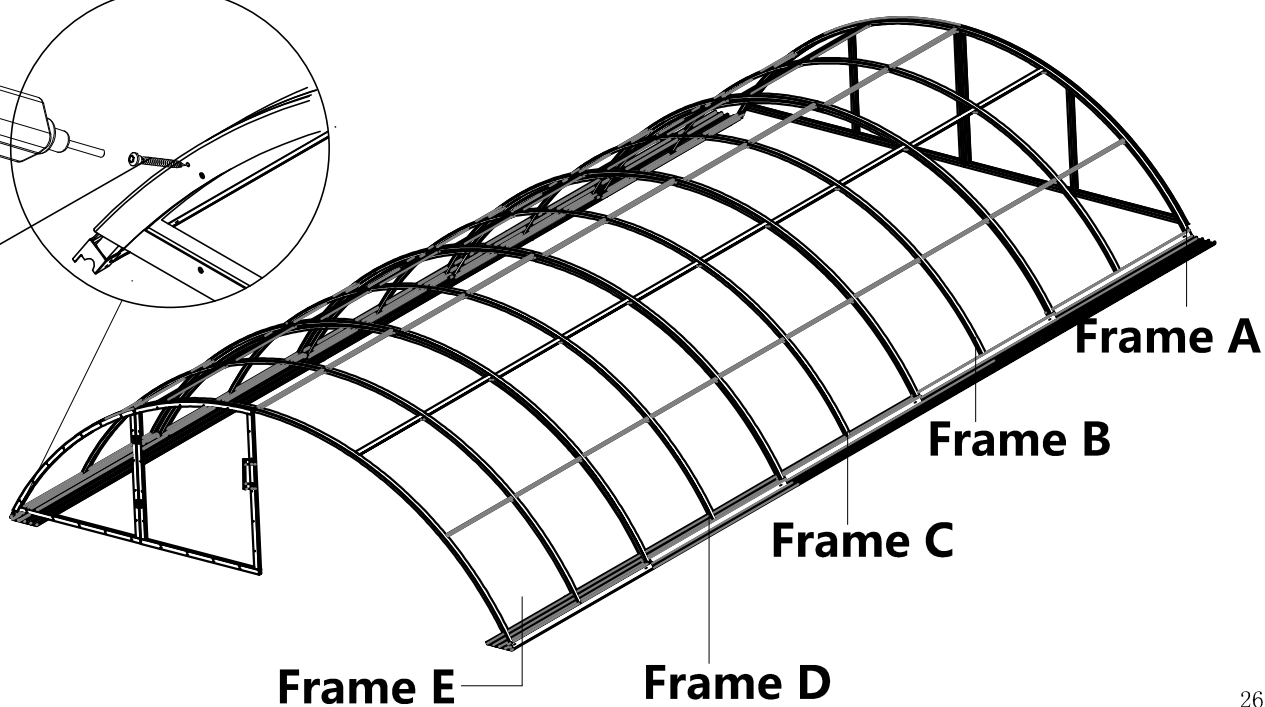
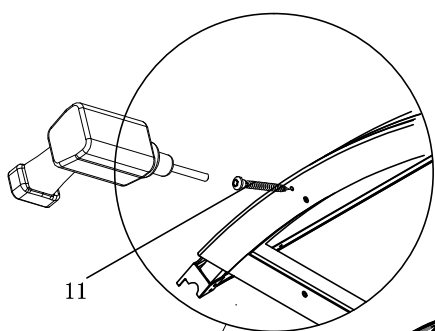
34

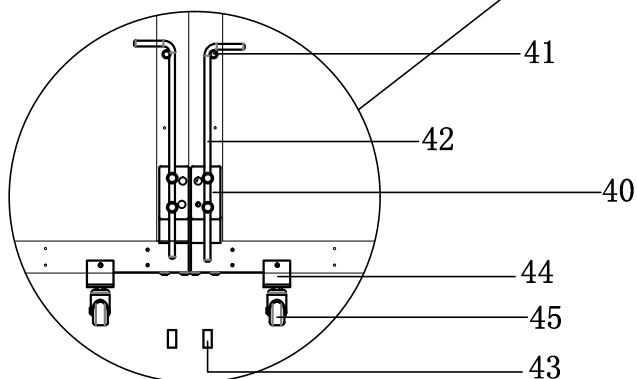
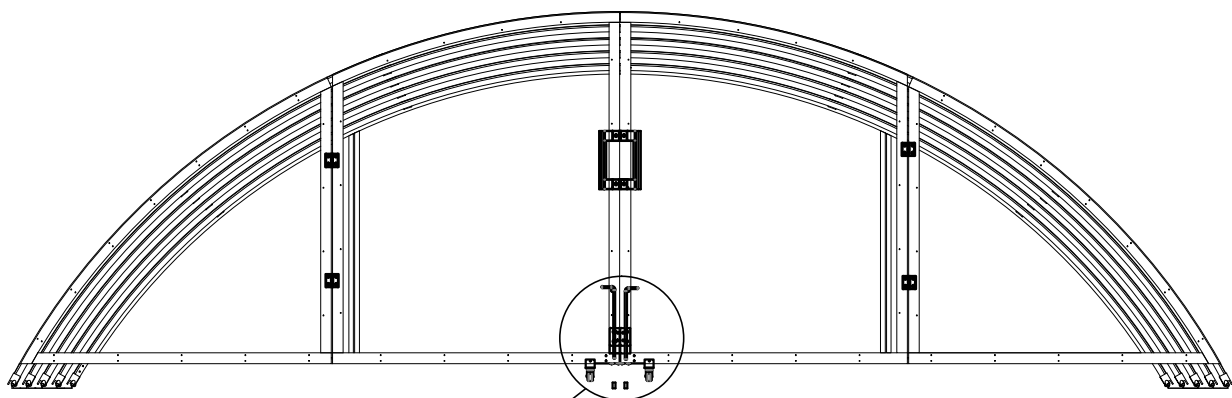
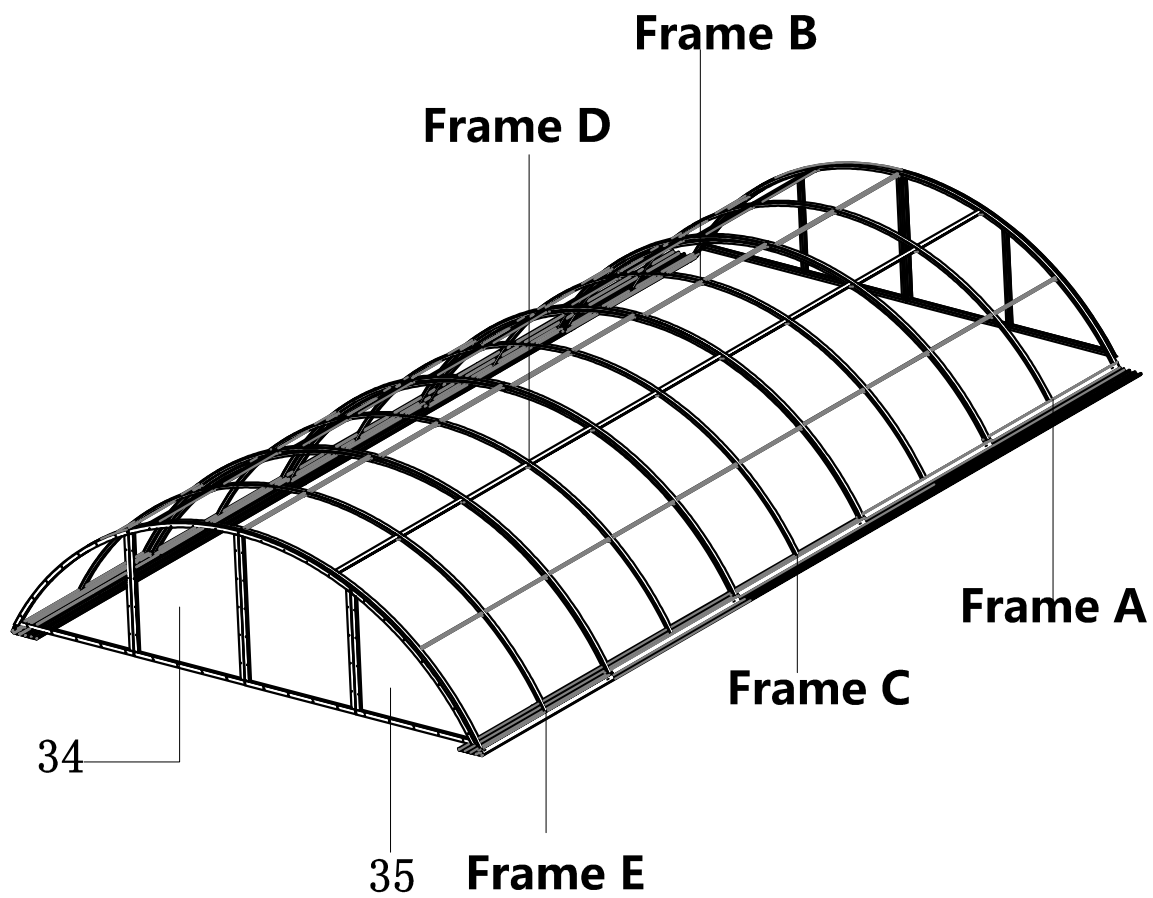
38

Drill Ø4 holes ,
and use item 36
connect them

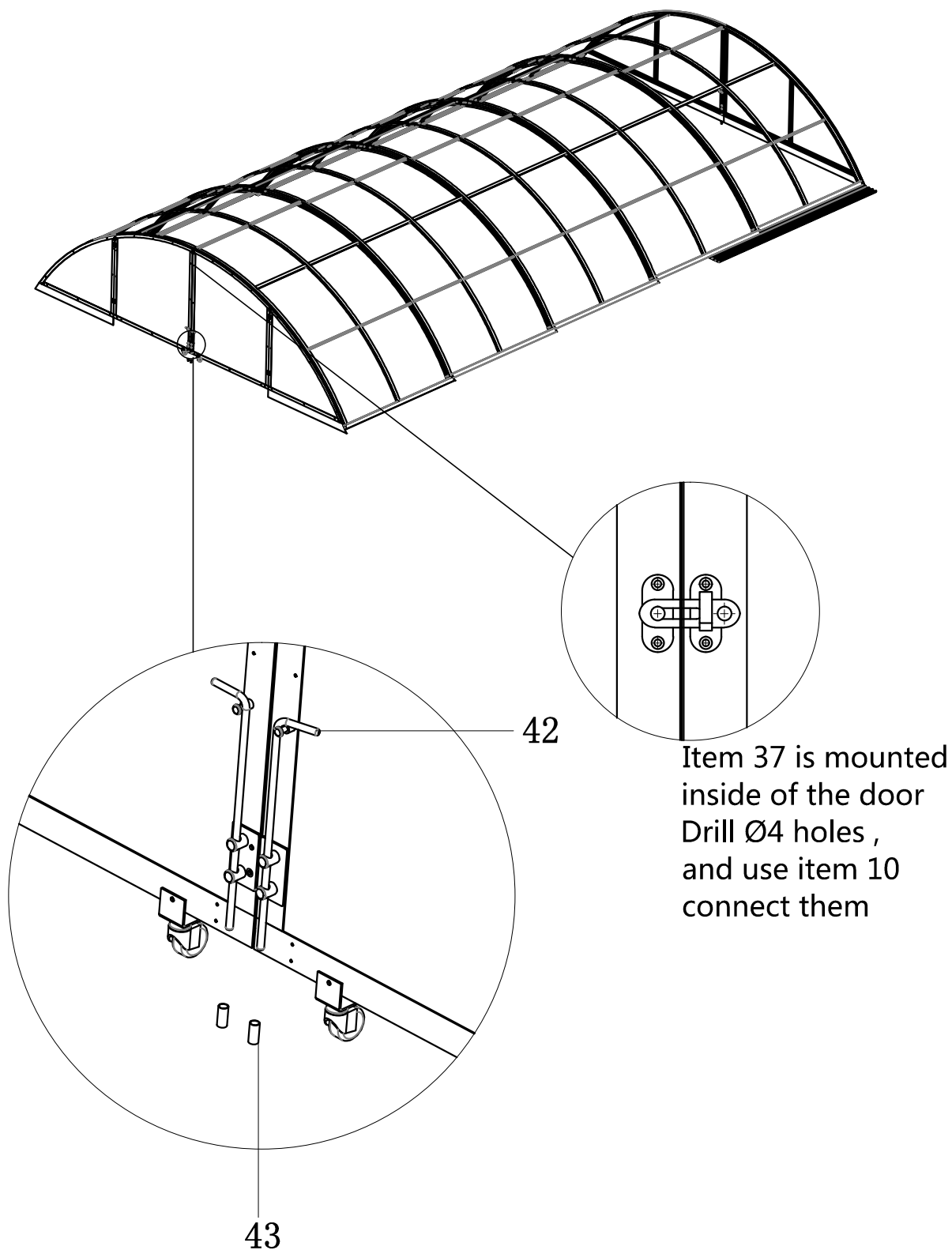


Drill Ø4.8 holes first in the Frame E along
the current hole and then Mount the half
door (34)to the Frame E with
the screw ST 5.5*50(item 11)

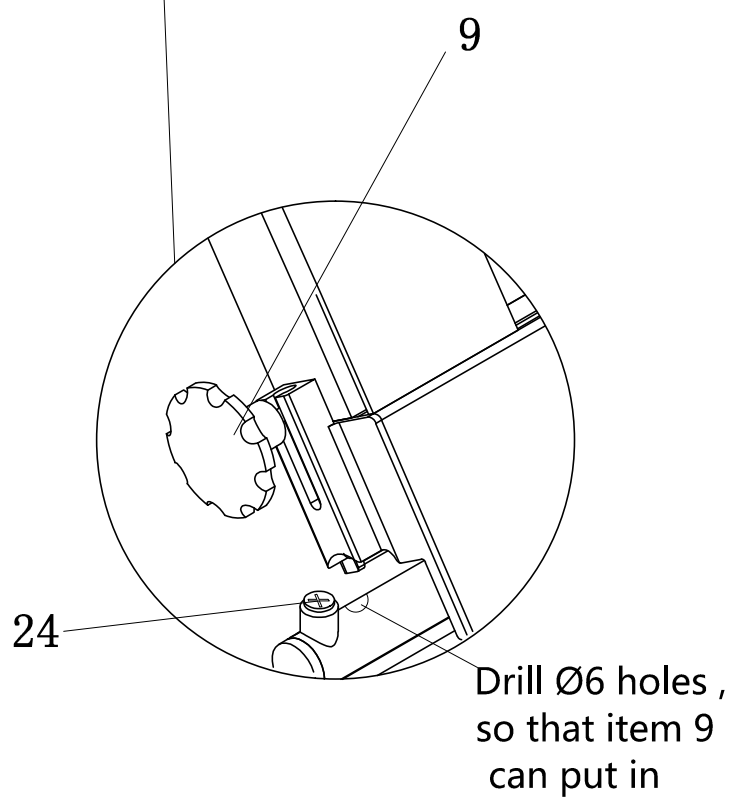
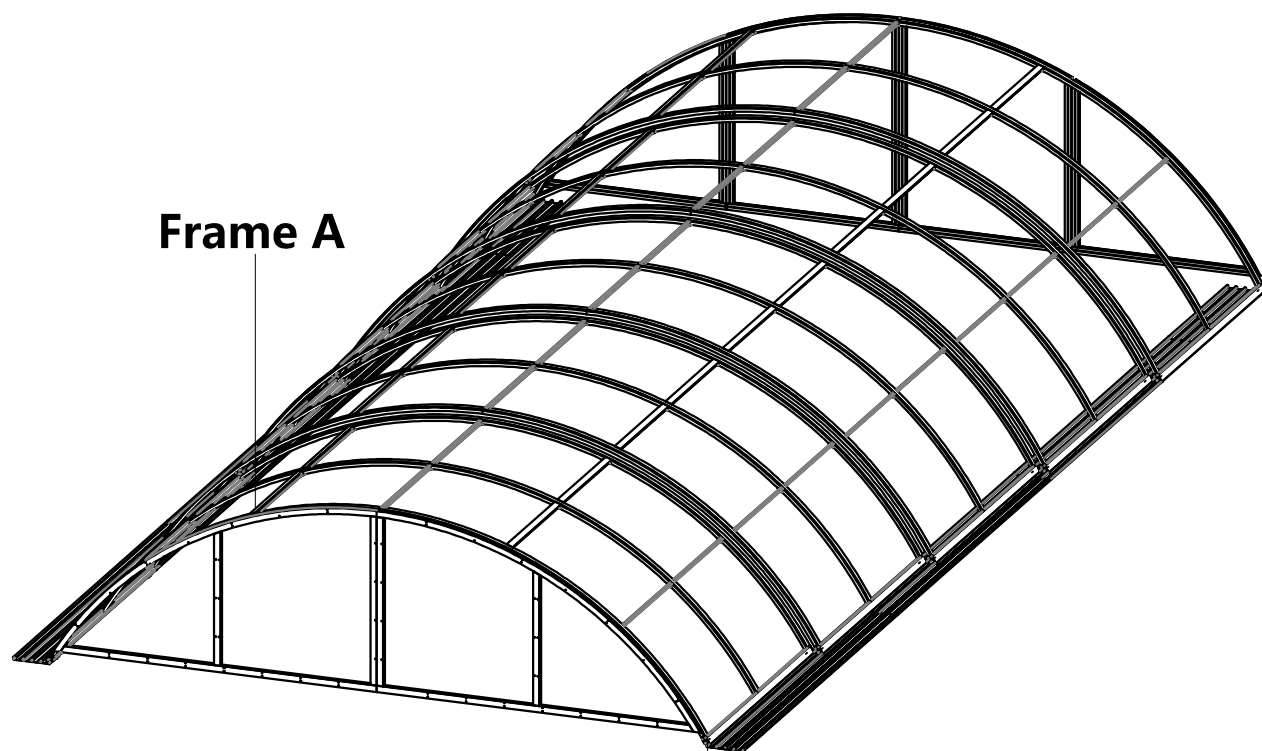


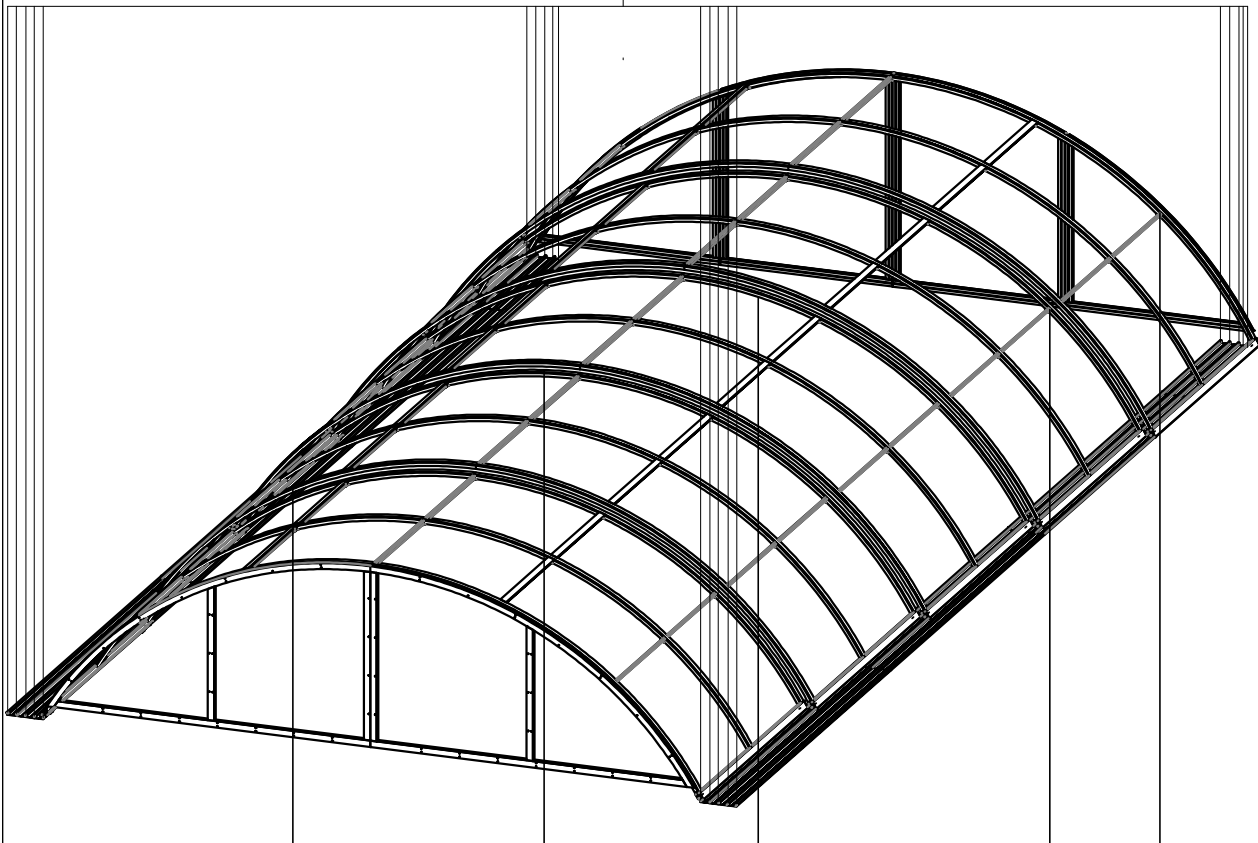
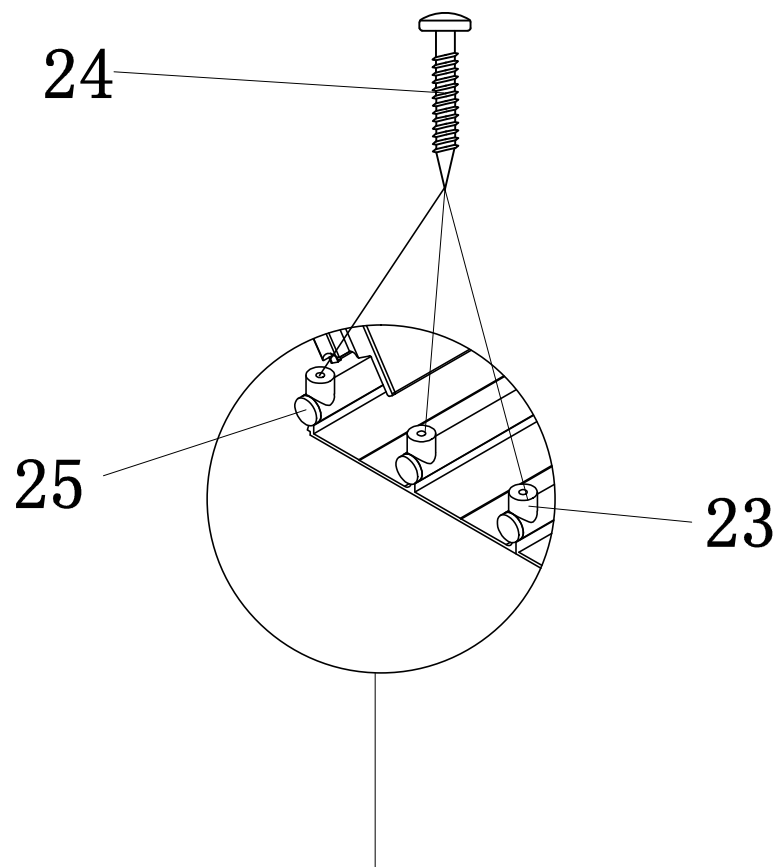


Use Item 47 and 49 to lock the Item 44 on the profile, and use Item 48 to lock the item 45 on Item 44, and adjust the height



These parts are mounted outside of the door. You need to cut the dust cloth ,
so that the wheels can be used





Item 39 is mounted on two sides of these arch,so that you can pull the swimming pool cover.